

POSITIVE ENERGY







Our experience in developing and manufacturing high power Variable Speed Drives and Softstarters, in the control of diverse applications and the integration of all types of grid topologies, have allowed us to make the most robust, reliable and efficient solar inverter of the market.

POWER ELECTRONICS THE COMPANY





INDUSTRIAL DIVISION - SOLAR DIVISION







Power Electronics is a family-owned multinational who began manufacturing and selling variable speed drives and soft starters 25 years ago.

INTERNATIONAL PRESENCE in over 20 countries with more than 500 worldwide employees. Our branches do not only have a sales presence, we deliver on-site local technical assistance and updated spare parts stock that ensures our unique service response commitment.



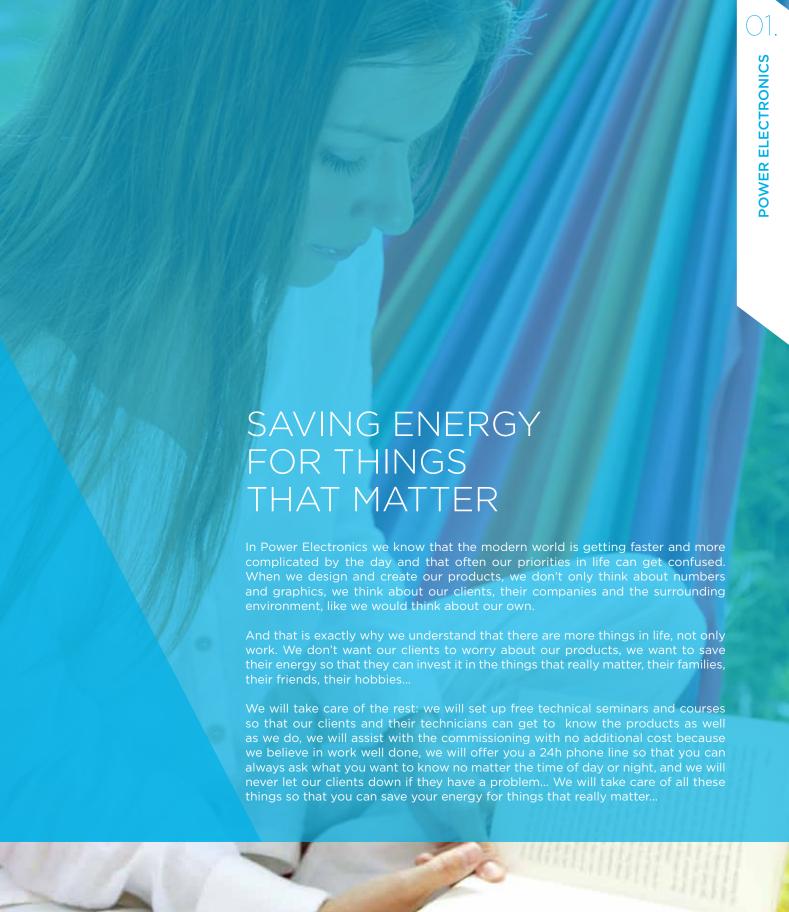


Freesun product range covers any possible requirement for your solar installation

Our expertise is divided into two main fields, the industrial one where we manufacture VSD (variable speed drives) and soft starters, both in low and medium voltage, and the other is the solar business, where we manufacture Solar Inverters, our Freesun product range covers any possible requirement for your solar installation.

Since our birth back in 1987 we haven't ceased to grow and compete against worldwide corporations, however our philosophy of giving service where others fail to do so, has brought us to where we are now. We continue to grow at great speed every year, and we hope that the near future will be of growth and expansion, consolidating more than 40 markets where we already are and adding some new horizons to our future.







Power on Support customer oriented strategy

POWER ON SUPPORT is the concept which explains the customer oriented strategy implemented by Power Electronics since its origins more than 25 years ago. We do not simply consider ourselves an advanced power electronics manufacturer, but a services company in the market to take care of all our customers' needs and adapt to their requirements.



Therefore, flexibility and specialisation play a key role. We are flexible to be able to supply advanced products delivered in very short lead times, service our product ranges in any market where we have a branch within 24 hours, commission our devices worldwide, offer a worldwide hotline 24/7...

We are ready to give technical advice and support about our products and the applications in which they are installed. Our clients also have at their disposal our engineering and consulting department, which comprise a wide number of highly skilled and experienced engineers in the development of tailor-made solutions.

















ENGINEERING SUPPPORT
FREE COMISSIONING
5 YEAR WARRANTY
24/7 CUSTOMER SUPPORT

24/7 ONSITE ASSISTANCE
MAINTENANCE CONTRACT
SPARE PARTS WARRANTY
99% AVAILABILITY

Vertical integration for customers satisfaction

Vertical integration of the whole production process allows us to offer a fully flexibility, outstanding quality and immediate delivery time, thanks to complete production supervision and scheduling of the electronics, frames and cabins, assembly and testing.











RELIABLE ENGINEERING

DESIGN FLEXIBILITY

HIGH QUALITY COMPONENTS

VALUE CHAIN SUPERVISION
FACTORY TESTED
IMMEDIATE DELIVERY



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Freesun means experience, service, flexibility, reliability and commitment with your investment. The ultimate Freesun series and accessories provide a solution for medium and high power solar plants. Freesun's design and topology bring together the engineering expertise in industrial power electronics development and the solar plants economic and technical requirements.







FREESUN HES
200kVA-1250kVA
6kV-36kVac
1000Vdc
Oil transformer, 2L+P switchgear











COMMERCIAL SCALE Solar inverters











FREESUN HET

200kVA-2000kVA 6kV-36kVac 1000Vdc Dry transformer, 2L+P switchgear



ACCESSORIES



STRING SUPERVISORS

·SFS16, 24 Wall mounted ·SFS08 Wall mounted





DC DISCONNECTION & PROTECTION

·Built-in module ·Outdoor wall-mounted ·Outdoor stand-alone



AC DISCONNECTION
& PROTECTION
•Built-in AC circuit breaker
•Built-in AC fuses and disconnector ·Stand-alone Indoor AC cabinet



PLANT MANAGEMENT

· Freesun PPC Power Plant Controller · Freesun PCI Power Control Interface · Freesun PIK Power Independence Kit



MONITORING AND REMOTE O&M

·Freesun Portal ·Freesun Web Display ·Freesun App Display



WEATHER ACCESSORIES

·Irradiance sensor ·Pyranometer ·Weather Station ·Security cameras ·Optical Probe



CONFIGURATION

Freesun Smart Configurator







HE Solar Inverter





POWER ELECTRONICS´ HE solar inverter is the best choice in quality and reliability. It is available in four output voltages from 270Vac to 360Vac, covering a power range from 200kVA to 1390kVA.

The truly modular and redundant inverter, all systems are repeated in each module, control board, power stage, cooling system and disconnectors. All being coupled by the DC and AC buses so that the system provides redundancy in case of the failure of a module. FREESUN HE frames can be featured with up to 10 modules that are able to perform the MPPt tracking and act as a Master. Large power stations equipped with two TWIN Freesun HE inverters can be synchronized and connected to one step-up transformer with a single winding.

Best in class topology and unique after-sales service in the market represents the best guarantee for your investment.

The truly modular inverter, all systems are repeated in each module













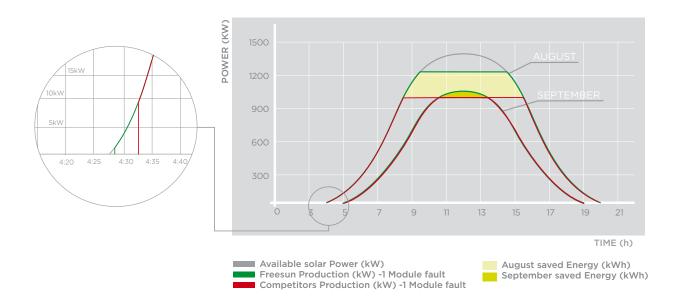




Automatic Redundant Modular Master Slave System

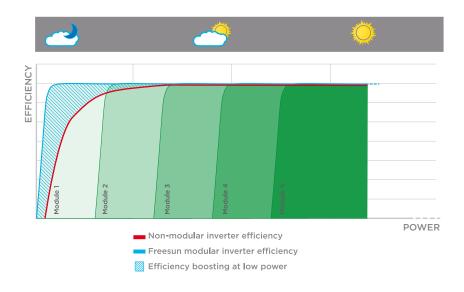
Freesun HE topology gets the competiveness of central inverters and the availability of string inverters. It is constructed with independent modules from 100 to 139kVA, each module includes its own control board, power stage and cooling system, being coupled by the DC and AC buses. In the end, an issue only affects to one of the units and never the entire system. At the same time, the power of the faulty module is sent to an adjoining operative module, so that it only reduces the injected power when the maximum rated power is reached. If not, you won't lose a kWh and you might probably never realize that a module is not operative.

All the units work in parallel together commanded by the master. This master is the main governor of the system and is responsible of the MPPt tracking, synchronization sequence, overall protection.... Freesun HE is smartly designed to last. The automatic mode shifts every night the master role by comparing the register of energy production of every module. The one with less energy produced (kWh) will act as a master next early morning with the first sunbeams. This feature enables a homogeneous wear and tear of all the components in the modules, extends the product lifetime and MTBF ratio.





When addressing the selection of a solar inverter manufacturer, there are crucial points that should be considered first and inverter's efficiency is one of the most important. On low radiation conditions, a modular inverter operates at higher efficiency levels than a similarly sized central inverter. By shutting off unneeded power modules, modules load increases to get the maximum available efficiency. At the same time, a lower power rating of the inverter units allow to start feed-in earlier in the morning and to stop later in the afternoon. As a result, throughout the entire service life of the PV plant, HE will generate higher yields than central or string inverters.



A MODULAR AND REDUNDANT INVERTER GENERATES HIGHER YIELDS







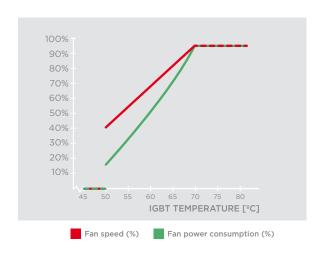
Efficient Cooling System

Independent cooling in each module reduces the fan power consumption. The inverter reduces to the maximum the Stand-by consumption at low capacity. Each hot zone of the module has 3 independent fans smartly located and controlled through its own control board and temperature sensors.

Power Electronics' experience in VSD has been implemented in the main power fans to reduce the energy consumption to the minimum and to boost the cooling capacity for PV installation situated higher than 3000 meters above sea level. Energy saving with greater cooling features.

No power derating until 50°C due its oversized IGBT's, its mechanical design and efficient cooling system.







Totally Sealed

The internal fan moves the clean air through the dissipation surface that allows HE Series to be totally isolated. This mechanical design offers maximum protection for the electronics without the risk of dust filters clogging which require regular maintenance.



Easy to install

Its modular design allows to isolate and replace all the components with no effort, saving time and money during routine inspections. Each module is equipped with guided wheels that enable an easy frontal extraction only with the aid of the delivered trolley.





Maximum DC bus flexibility that allows up to 10 independent MPPt per inverter

Furthermore, design each MPPt's rated power as you wish, neither mechanical, hardware or software restriction to fit all the customer's requirements.



Configurable Rating

AC Power configurable rating and MPPt DC voltage range, the customer could adjust the limits of the inverter to increase the module power from 100kVA to 139kVA. Power electronics provides you competitiveness tools.

		MPPt Wind	dow (VDC) ^[2]		
# MODULES	382V-900V	425V-900V	467V-900V	510V-900V	
2	200kVA	230kVA	250kVA	280kVA	
3	300kVA	340kVA	380kVA	420kVA	
4	400kVA	460kVA	500kVA	560kVA	
5	500kVA	570kVA	630kVA	700kVA	
6	600kVA	680kVA	750kVA	830kVA	
7	700kVA	800kVA	880kVA	970kVA	
8	800kVA	910kVA	1000kVA	1110kVA	
9	900kVA	1030kVA	1130kVA	1250kVA	
10	1000kVA	1140kVA	1250kVA	1390kVA	
AC Output Voltage	270V AC	300V AC	330Vac	360Vac	

[1] Values at 50°C, 50Hz

[2] Values at 1.00Vac nom and $\cos \Phi$ = 1. Consult Power Electronics for derating curves.



Extended MPPt

Using the latest modulation techniques, inspired by the most accurate and powerful motor control applications, has lead to the widest MPPt full power window in the solar market. Update your OND files as soon as possible to check how the most advanced control software and our unique topology boost your PV plant performance rates.



Accurate and flexible reactive capability

Freesun HE inverter is limited by the output current at 50°C, no matter whether it is active or reactive current. Just an appropriate selection of the units considering the reactive capability curves allow the user to install Freesun HE with any power factor conditions.

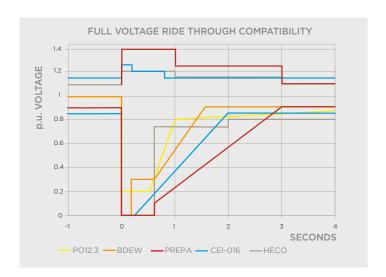
During the night Freesun HE inverter can shift to reactive power compensation mode. The inverter will work either following an external dynamic signal from a power analyzer, or injecting a pre-set reactive power (kVAr).



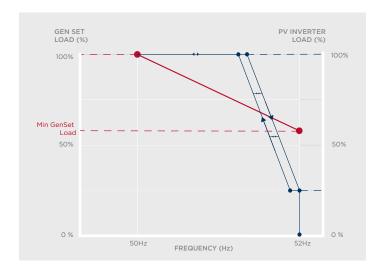
Dynamic grid support

Freesun HE firmware includes the latest utility interactive features (LVRT, OVRT, FRS, FRT, Anti-islanding, active and reactive power curtailment...), being compatible with all the specific requirements of the utilities in any country (France, Germany, Italy, Israel, Japan, Mexico, Puerto Rico, Rumania, South Africa, Spain, UK, U.S.A...)

LVRT or ZVRT (Low Voltage Ride Through): Our inverter withstand any voltage dip profile required by the local interconnection code, it will immediately feed the fault with full reactive power, as long as the protection limits are exceeded.



FRS: The Frequency Regulation Systems algorithm curtails the active power along a preset characteristic curve supporting the grid stabilization. This functionality, together with a Freesun PPC; will control the PV active power injection in electric grids powered by diesel Generators.



Freesun HE can perform simultaneously two anti-islanding protection methods: Passive and Active method. Both certified according to IEC 62116 and IEEE1547.

The advance control allows the inverter to support the grid through reactive power injection or phase shift control by selecting: a fixed $\cos \phi$, dynamic $\cos \phi$, preset $\cos \phi(P)$ continuous curve, preset Q(V) step or continuous curve.



HE | Technical Characteristics

360VAC

		360VAC - MPPt Window 510Vdc-900Vdc											
		FRAM	E 1 - FS	F	RAME 2 -	FS		FRAME 3 - FS 7 8 9 7 FS0970IH FS1110IH FS1250IH FS13 970 1110 1250 13 1555 1778 2000 22					
NUMB	ER OF MODULES	2	3	4	5	6	7	8	9	10			
FREES	SUN HE	FS0280IH	FS0420IH	FS0560IH	FS0701IH	FS0830IH	FS0970IH	FS1110IH	FS1250IH	FS1390IH			
	Nominal AC Power(kVA) at 50°C	280	420	560	700	830	970	1110	1250	1390			
5	Nominal AC Current (A) at 50°C	444	2000	2222									
	Operating Grid Voltage(V _{AC})	360Vac											
ООТРОТ	Operating Range, Grid Frequency	50Hz - 60Hz											
.no	Voltage Ripple, PV Voltage	< 3%											
	Current Harmonic Distortion (THDi)	< 3% at nominal power											
	Power Factor (cosi phi) ^[1]						power injec						
	Number AC connections per pole	4x240r	nm²xM12	4:	x240mm ² xM			8x240r	nm²xM12				
-	MPPt Voltage Window (VDC) ^[2] 510V-900V												
INPUT	MPPt window @full power (VDC)[3]	568V-820V											
Z	Max. permissible DC voltage (VAC)	5004	7504	1000V		1750 4	00001	00504	05004				
	Rated DC current (A)	500A	750A	1000A	1250A	1500A	1750A	2000A	2250A	2500A			
CY 8 PLY	Maximum Efficiency Pac, nom (η)		.6%	98.6%			98.6%						
E E	Euroeta (η)	98.2% 98.3% 98.4%											
EFFICIENCY & AUX. SUPPLY	Maximum Standby Consumption (Pnight)	<a> approx. 120W <approx. 240w<="" a=""> <approx. 400w<="" td=""><td></td></approx.></approx.>											
	Control Power Supply	3 x 400V, 50/60Hz, (VRT compatible inverters equipped with internal UPS)											
CABINET	Dimensions [WxHxD] mm	2100x20	080x1020	337	2 x 2080 x 1	1020		5260 x 20	080 x 1020				
	Weight (kg)	16	50		2900			45	500				
AB	Air flow			Intake throu	gh rear lowe	er part blow	n out throug	ıh upper sid	е				
U	Type of ventilation			V	SD tempera		ed, Air-cool	ed					
1	Degree of protection					Indoor IP21							
o F	Permissible Ambient Temperature					20°C+50°							
ΝĖ	Relative Humidity	10% to 95% Non condensing											
ENVIRON- MENT	Max. Altitude (above sea level)			1000m; >	1000m pow		1% Sn (kVA)	per 100m					
	Noise level ^[4]	< 79 dBA											
	Interface	Alphanumeric Display / Optional Freesun App Display or Freesun Web Display											
CONTROL	Communication	RS232 / RS485 / USB / Ethernet, (Modbus RTU Protocol, Modbus TCP/IP) Optional GSM/GPRS 1 programmable and differential inputs; (0-20mA or ± 10mV to ± 10V) and PT100											
F F	Analogue Inputs String Supervisor Communication		i programi	nable and d		85 /Modbus		IV LO ± IOV,	and P1100				
0 1	Plant Controller Interface					,							
_	Digital Outputs	Ethernet / Modbus / TCP/IP 2 electrically-isolated programmable switched relays (250V _{AC} , 8A or 30 V _{DC} , 8A)											
	Ground Fault Monitoring ^[5]		2 electrica	illy isolated		andard built		VAC, OA OI	JO VBC, OA)				
	Humidity Control			Δct			leating Resis	stors					
<u>v</u>	Emergency Stop			Acc	ive ricating	Optional	icating resis	3013					
0	General AC Protection & Disconn.	Optional Circuit Breaker / Optional AC fuses & disconnectors											
CT	General DC Protection & Disconn.	Optional: Integrated in empty modules or external											
PROTECTIONS	Module AC Protection & Disconn.			Option		t breaker &		JACCITICI					
PRC	Module DC Protection & Disconn.					otorized MC							
	Overvoltage Protection		Α	C. DC Invert			type 2 - Inte	ernal Standa	ard				
	Lightning Protections		, ,				the inverter)						

NOTES [1] [1] Consult P-Q charts available: $Q(kVAr) = \sqrt{(S(kVA)^2 - P(kW)^2)}$ [2] Values at 1.00Vac nom and $\cos \Phi = 1$. Consult Power Electronics for derating curves. [3] Values at 1.00Vac nom and $\cos \Phi = 1$ and $T_{amb} = 50$ °C.

HE | Technical Characteristics

330VAC

		330VAC - MPPt Window 467Vdc-900Vdc										
		FRAME	1 - FS	FI	RAME 2 - I	-s		FRAME	3 - FS			
NUMB	ER OF MODULES	2	3	4	5	6	7	8	9	10		
FREES	SUN HE	FS0250IH	FS0380IH	FS0501IH	FS0630IH	FS0750IH	FS0880IH	FS1001IH	FS1130IH	FS1251IH		
	Nominal AC Power(kVA) at 50°C	250	380	500	630	750	880	1000	1130	1251		
	Nominal AC Current (A) at 50°C	438	657	876	1095	1314	1533	1752	1971	2190		
5	Operating Grid Voltage(VAC)	330Vac										
OUTPUT	Operating Range, Grid Frequency	50Hz - 60Hz										
O	Voltage Ripple, PV Voltage	< 3%										
	Current Harmonic Distortion (THDi)		< 3% at nominal power O.O leadingO.O lagging / Reactive power injection at night									
	Power Factor (cosi phi)[1]	1 0 10	2 1410				power injec					
	Number AC connections per pole	4x240r	nm²xM12	4	x240mm²xN		,	8x240r	nm²xM12			
-	MPPt voltage Window (VDC)[2]					467V-900\	/					
INPUT	MPPt window @full power (VDC)[3]	511V-820V 1000V										
=	Max. permissible DC voltage (V _{AC}) Rated DC current (A)	500A	750A			1750A	2000A	2250A	2500A			
∞ ~	Max. Efficiency PAC, nom (η)		1.6%	1000A	98.6%	1300A	1730A		2230A 3.6%	2300A		
EFFICIENCY & AUX. SUPPLY			3.2%	98.3%			98.4%					
SER	Euroeta (η)											
Ë X	Max. Standby Consumption (Pnight)	< appro	ox. 120W		approx. 240		< approx. 400W					
旧조	Control Power Supply						erters equipped with internal UPS)					
E	_ Dimensions [WxHxD] mm		080x1020	3372 x 2080 x 1020			5260 x 2080 x 1020					
Z	Weight (kg)	16	50		2900				500			
CABINET	Air Flow				_	er part blow			de			
	Type of ventilation				/SD tempera	ature contro		iea				
ż	Degree of protection Permissible Ambient Temperature					Indoor IP2° 20°C+50°						
8 F	Relative Humidity											
ENVIRON- MENT	Max. Altitude (above sea level)	10% to 95% Non condensing 1000m; >1000m power derating 1% Sn (kVA) per 100m										
ѿ	Noise level ^[4]	< 79 dBA										
	Interface		Alphanur	meric Displa	y / Optiona		p Display o	r Freesun V	Veb Display			
۵ ۵	Communication	Alphanumeric Display / Optional Freesun App Display or Freesun Web Display RS232 / RS485 / USB / Ethernet, (Modbus RTU Protocol, Modbus TCP/IP) Optional GSM/GPRS										
8 ¥	Analogue Inputs	1 programmable and differential inputs; (0-20mA or ± 10mV to ± 10V) and PT100										
CONTROL	String Supervisor Communication				RS4	85 /Modbus	RTU					
υĒ	Plant Controller Interface				Etherne	et / Modbus	/ TCP/IP					
	Digital Outputs		2 electric	ally-isolated	programma	ble switche	d relays (25	OVac, 8A or	30 Vdc, 8A)			
	Ground Fault Monitoring ^[5]					tandard buil						
	Humidity Control			Act	ive Heating	/ Optional F	leating Resi	istors				
SNS	Emergency Stop					Optional						
PROTECTIONS	General AC Protection & Disconn.					ptional AC f						
EC	General DC Protection & Disconn.			Option		ed in empty		external				
201	Module AC Protection & Disconn.					it breaker &						
4	Module DC Protection & Disconn.					otorized MC						
	Overvoltage Protection		A	C, DC Inver		iliary Supply			ard			
	Lightning Protections				Optional (li	ntegrated in	the inverter	·)				

NOTES [1] [1] Consult P-Q charts available: $Q(kVAr) = \sqrt{(S(kVA)^2 - P(kW)^2)}$ [2] Values at 1.00Vac nom and $\cos \Phi = 1$. Consult Power Electronics for derating curves. [3] Values at 1.00Vac nom and $\cos \Phi = 1$ and $T_{amb} = 50$ °C.



HE | Technical Characteristics

300VAC

			300VAC - MPPt Window 425Vdc-900Vdc									
		FRAM	E 1 - FS	FI	RAME 2 - F	s		FRAME 3 - FS 7 8 9 10 FS0801IH FS0910IH FS1030IH FS114 800 910 1030 114 1533 1752 1971 215				
NUMB	BER OF MODULES	2	3	4	5	6	7	8	9	10		
FREES	SUN HE	FS0230IH	FS0340IH	FS0460IH	FS0570IH	FS0680IH	FS0801IH	FS0910IH	FS1030IH	FS1140IH		
	Nominal AC Power(kVA) at 50°C	230	340	460	570	680	800	910	1030	1140		
OUTPUT	Nominal AC Current (A) at 50°C	438							1971	2190		
	Operating Grid Voltage(VAC)	300Vac										
	Operating Range, Grid Frequency	50Hz - 60Hz										
Ö	Voltage Ripple, PV Voltage	< 3%										
	Current Harmonic Distortion (THDi)	< 3% at nominal power										
	Power Factor (cosi phi)[1]			0.0 leading	0.0 lagging	g / Reactive	power injec	tion at night	t			
Number AC connections per pole 4x240mm²xM12 4x240mm²xM12								8x240n	nm²xM12			
_	MPPt Voltage Window (VDC) ^[2]					425V-900\						
INPUT	MPPt window @full power (VDC)[3]	466V-820V										
Z	Max. permissible DC voltage (V _{AC})	1000V										
	Rated DC current (A)	500A	750A	1000A	1250A	1500A	1750A	2000A	2250A	2500A		
Z & Z ≺	Max. Efficiency PAC, nom (η)	98	3.6%	98.6%			98.6%					
O B	Euroeta (η)	98.2% 98.3% 98.4%										
EFFICIENCY & AUX. SUPPLY	Max. Standby Consumption (Pnight)	< approx. 120W < approx. 240W < approx. 400W										
H	Control Power Supply	3 x 400V, 50 / 60Hz, (VRT compatible inverters equipped with internal UPS)										
CABINET	Dimensions [WxHxD] mm	2100×20	080x1020	337	'2 x 2080 x '	1020		5260 x 2080 x 1020				
	Weight (kg)	16	550		2900			45	500			
AB	Air Flow			Intake throu	gh rear lowe	er part blow	n out throug	gh upper sid	е			
O	Type of ventilation				'SD tempera	ture control	lled Air-cool	ed				
	Degree of protection					Indoor IP21	1					
ENVIRON- MENT	Permissible Ambient Temperature ^[3]	-20°C+50°C										
훇필	Relative Humidity	10% to 95% Non condensing										
Ä	Max. Altitude (above sea level)[3]	1000m; >1000m power derating 1% Sn (kVA) per 100m										
	Noise level ^[4]	< 79 dBA										
	Interface				y / Optional							
김희	Communication	RS232 / RS485 / USB / Ethernet, (Modbus RTU Protocol, Modbus TCP/IP) Optional GSM/GPRS										
T. F.	Analogue Inputs		1 program	mable and c	lifferential in			nV to \pm 10 V)	and PT100			
CONTROL	String Supervisor Communication					85 /Modbus						
υZ	Plant Controller Interface					t / Modbus						
	Digital Outputs		2 electrica	ally-isolated	programma			DVAC, 8A or 3	30 Vdc, 8A)			
	Ground Fault Monitoring ^[5]					andard buil						
	Humidity Control	Active Heating / Optional Heating Resistors										
SNS	Emergency Stop	Optional										
Ë	General AC Protection & Disconn.	Circuit Breaker / Optional AC fuses & disconnectors										
PROTECTIONS	General DC Protection & Disconn.			Option	al: Integrate			external				
5	Module AC Protection & Disconn.					it breaker &						
4	Module DC Protection & Disconn.					otorized MC						
	Overvoltage Protection		Д	C, DC Inver	ter and Auxi				ard			
	Lightning Protections				Optional (Ir	itegrated in	the inverter)				

NOTES [1] [1] Consult P-Q charts available: $Q(kVAr) = \sqrt{(S(kVA)^2 - P(kW)^2)}$ [2] Values at 1.00Vac nom and cos Φ = 1. Consult Power Electronics for derating curves. [3] Values at 1.00Vac nom and cos Φ = 1 and $T_{amb} = 50$ °C.

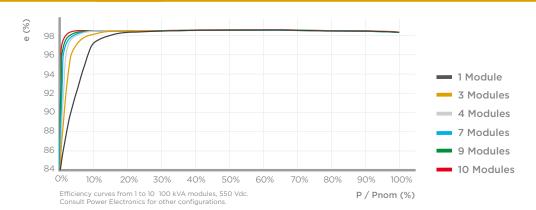
		270VAC - MPPt Window 382Vdc-900Vdc										
		FRAME	1 - FS	FI	RAME 2 - F	-s		FRAME	3 - FS			
NUMB	ER OF MODULES	2	3	4	5	6	7	8	9	10		
FREES	SUN HE	FS02001H	FS0300IH	FS0400IH	FS0500IH	FS0600IH	FS0700IH	FS0800IH	FS0900IH	FS1000IH		
	Nominal AC Power(kVA) at 50°C	200	300	400	500	600	700	800	900	1000		
	Nominal AC Current (A) at 50°C	428	642	856	1070	1284	1485	1712	1926	2140		
-	Operating Grid Voltage(VAC)					270Vac						
ООТРОТ	Operating Range, Grid Frequency	50Hz - 60Hz										
5	Voltage Ripple, PV Voltage	< 3%										
Ŭ	Current Harmonic Distortion (THDi)	< 3% at nominal power										
	Power Factor (cosi phi)[1]					g / Reactive	power injec					
	Number AC connections per pole	4x240n	nm²xM12	4	x240mm²xN			8x240r	nm²xM12			
-	MPPt Voltage Window (VDC)[2]					382V-900V						
TUGNI	MPPt window @full power (VDC)[3]	410V-820V										
Z	Max. permissible DC voltage (V _{AC})	4004	7004	900V, 1000V (Opti			10001	01004	0.400.4			
	Rated DC current (A)	480A	720A	960A	1200A	1440A				2400A		
% ≻	Max. Efficiency PAC, nom (η)	98	98.6%				98.6%					
N P	Euroeta (η)	98.2% 98.3% 98.4%										
EFFICIENCY & AUX. SUPPLY	Max. Standby Consumption (Pnight)	< approx. 120W										
E A	Control Power Supply	3 x 400V, 50 / 60Hz, (VRT compatible inve					erters equipped with internal UPS)					
CABINET	Dimensions [WxHxD] mm	2100×20	80x1020	337	72 x 2080 x	1020	5260 x 2080 x 1020					
	Weight (kg)	16	50		2900				500			
AB	Air Flow					er part blow			de			
U	Type of ventilation			V	SD tempera	ture control		led				
4	Degree of protection					Indoor IP21						
ğμ	Permissible Ambient Temperature[3]	-20°C+50°C										
ENVIRON- MENT	Relative Humidity			1000		95% Non cor		100				
Ш	Max. Altitude (above sea level)[3] Noise level ^[4]	1000m; >1000m power derating 1% Sn (kVA) per 100m										
	Interface		Alphanup	ooric Display	//Ontional	< 79 dBA	n Display o	r Eroocup M	Joh Display			
, ш	Communication	Alphanumeric Display / Optional Freesun App Display or Freesun Web Display										
CONTROL	Analogue Inputs	RS232 / RS485 / USB / Ethernet, (Modbus RTU Protocol, Modbus TCP/IP) Optional GSM/GPRS 1 programmable and differential inputs; (0-20mA or ± 10mV to ± 10V) and PT100										
F R	String Supervisor Communication		i program	nable and a		85 /Modbus		111 10 = 10 1) una 1 1100	<u>'</u>		
용호	Plant Controller Interface					t / Modbus						
	Digital Outputs		2 electrica	ally-isolated		ble switched		OV _{AC} , 8A or	30 Vdc, 8A)			
	Ground Fault Monitoring ^[5]					andard built						
	Humidity Control			Act	ive Heating ,	/ Optional H	leating Resi	istors				
SN	Emergency Stop					Optional						
2	General AC Protection & Disconn.			Circuit E	Breaker / Op	otional AC fu	ıses & disco	nnectors				
PROTECTIONS	General DC Protection & Disconn.			Option		d in empty i		external				
TO	Module AC Protection & Disconn.					it breaker &						
품	Module DC Protection & Disconn.					otorized MC						
	Overvoltage Protection		А			liary Supply			ard			
	Lightning Protections				Optional (Ir	tegrated in	the inverter	·)				

NOTES [1] [1] Consult P-Q charts available: $Q(kVAr) = \sqrt{(S(kVA)^2 - P(kW)^2)}$ [2] Values at 1.00Vac nom and $\cos \Phi = 1$. Consult Power Electronics for derating curves. [3] Values at 1.00Vac nom and $\cos \Phi = 1$ and $T_{amb} = 50$ °C.

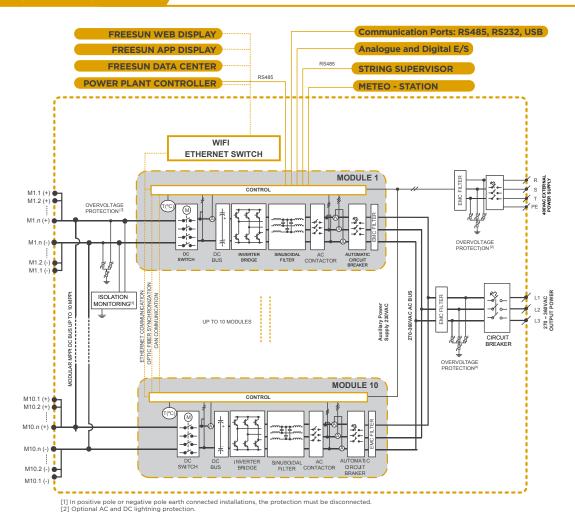


HE | Efficiency Curves Operational Diagram

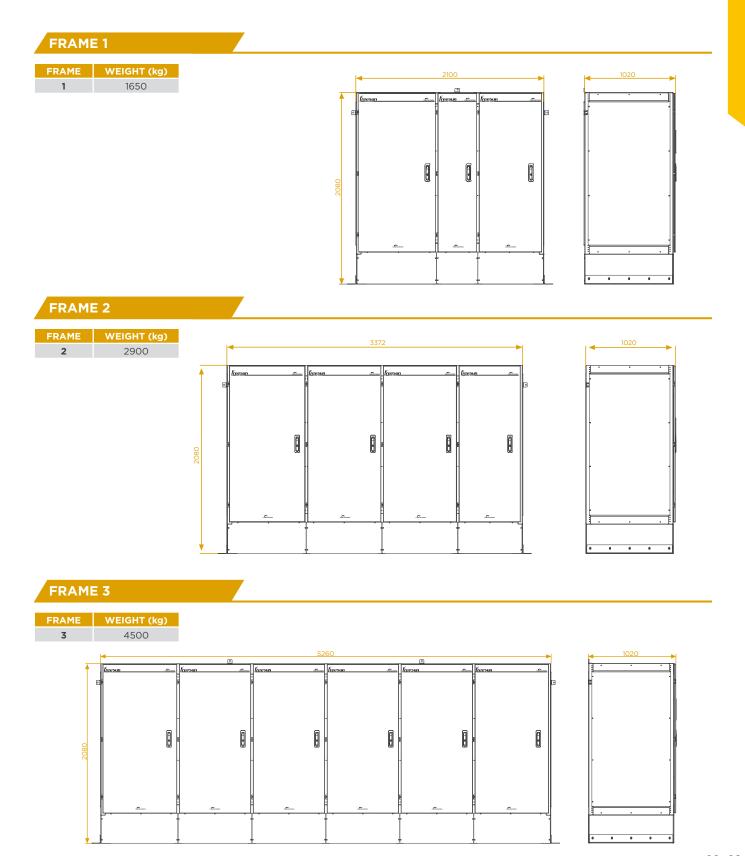
EFFICIENCY CURVES



OPERATIONAL DIAGRAM



HE Dimensions and weights



HES Solar Inverter





HES by POWER ELECTRONICS is a prefabricated concrete station easy to install and totally protected from harsh conditions, the HES represents a cost-effective turnkey solution for large installations.

We offer a wide portfolio of Solar Power Stations from 250kVA to 1250kVA. They are featured with oil-immersed step-up transformer, SF6 air insulated MV switchgear, DC and AC disconnection and protection, tailored to comply with any client requirements. The Freesun HES station is easy to connect and to install in field, reducing the transportation, installation and commissioning costs.

Maximize the life and availability of your PV plant relying on Freesun HE inverters and Power Electronics conditions.

Freesun HES-R is the most compact, reliable and cost effective 1.25MW concrete solar power station















HES | Technical Characteristics

		FRAME 1 - FS	FRAME 2 - FS	FRA	ME 3 - FS				
	Inverter AC Voltage	270Vac / 300Vac / 330Vac / 360Vac							
	Output Voltage		10kV-36kV						
MEDIUM VOLTAGE	MV Transformer	250 - 400kVA 400 - 800kVA 800 - 1250kVA							
	Transformer vector Configuration and type	Dyn11, Oil/Dry (optional)							
	Frequency	50Hz / 60Hz							
	MV Transformer Efficiency		Standard or High Effi	ciency					
	MV Switchgear [1]	2L1	P scheme, SF6 insulated	l switchgear					
STANDARD	Concrete Station Dimensions [WxHxD] mm	6080x3200x2530	6950x3200x2530	Inverter ST Transf. ST	6080x3200x2530 4600x3200x2530				
STATION ^[2]	Total Weight (Inverter + Concrete)	20t	25t	Inverter ST Transf. ST	20t 15t				
REDUCED	Concrete Station Dimensions [WxHxD] mm	6080x2400x2400	6800x2400x2400	8400>	<2400x2400				
STATION ^{[2] [3]}	Total Weight (Inverter + Concrete)	16t	24t		28t				
	Auxiliary Inverter Power Supply	3 x 400V, 50 / 60Hz, (LVRT compatible inverte	ers equipped w	ith internal UPS)				
AUXILIARY SUPPLY	Auxiliary transformer ^[4]	(10kVA, Yyn0 Optional upstream fuse r	orotection					
3011 21	Auxiliary services Station ^[4]	General control panel with auxiliary breakers, prepared with four outputs: Lighting, power supply, inverter power supply and auxiliary MCB							
	Protection Rating as per EN 60529	Outdoor IP54							
	Permissible Ambient Temperature	-20°C+50°C							
	Relative Humidity	5% to 95% Non condensing							
ENVIRON-	Max. Altitude (above sea level)	1000m							
MENTAL RATINGS	Power Altitude derating	>1000m, 1% Sn (kVA) per 100m							
	Noise Level ^[5]	< 79 dBA							
	UV Exposure		Yes						
	Humidity control	Act	ive heating, Optional hea	ating resistor					
	Station material		Prefabricated Conc	refabricated Concrete					
	Concrete (exterior walls) colour	RAL 7047							
	Metal parts (grills, doors) and cover colour	RAL 7016							
	Internal earth grid	✓							
CABINET	Interior lighting		✓						
FEATURES	Floor plate and grilles for HE Inverter	✓							
	Mural type extractor fan with thermostat		✓						
	Security features: gloves, bench and first aid information		✓						
	Module rack trolley for modules replacement		✓						
	Station Access ^[4]	Input a	nd output holes for unde	erground cablin	g				
	High Voltage AC Wiring	MV Bridge between transformer and protection switchgear with plug-in terminals at one side and interior terminals in the other							
CONNECTIONS	DC Wiring	Customised	DC fuse protected inpu	ts and disconne	ectors				
	AC Auxiliary Services wiring		he transformer and low ring (including those cor						
MV SPECIFIC STANDARDS	Medium Voltage Safety		EN 62271 - 202, EN 622						

NOTES

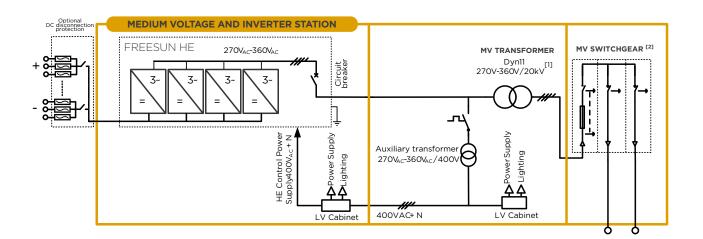
[1] Two line cells and one protection cell.
[2] Dimensions and weight will depend on the final system configuration, please consult Power Electronics.
[3] Reduced station frame 3 requires dedicated fundation for underground

cabling and transformer oil collection.

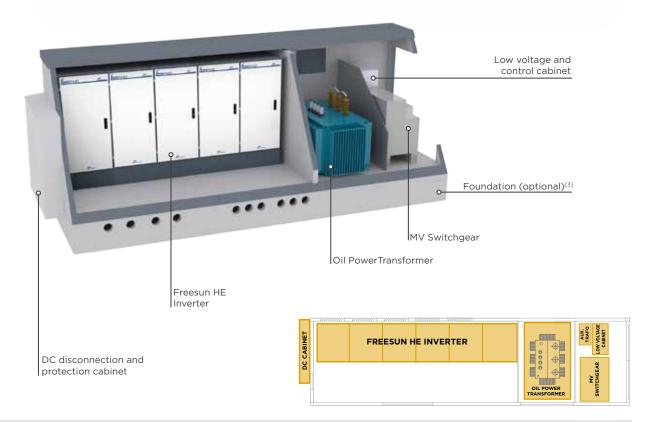
[4] Other configuration, please consult Power Electronics. [5] Sound pressure level at a distance of 1m from the rear part. 1t=1000kg

HES | Technical Characteristics

OPERATIONAL DIAGRAM



REDUCED STATION SECTION



NOTES

[1] It is also available for other Operating Grid Voltage (11kV, 15 kV, 22kV, 24kV, 30kV, 36kV) [2] Other configurations, please consult Power Electronics. Some Freesun HES units may differ from the concept shown in the images.

 $\slash\hspace{-0.6em}$ [3] Reduced station require dedicated fundation for underground cabling and transformer oil collection.

HET Solar Inverter





Freesun HET is a turnkey solution designed for large solar photovoltaic plants under the most demanding environments. It includes a Freesun HE inverter and all the LV and MV electrical equipment ready for fast commissioning.

The unique features of the Freesun HE cooling system in combination with an isolated steel container, optional dust filters or back up air conditioning, make Freesun HET inverter the most suitable solution for worldwide projects under the most demanding operation conditions.

Freesun HET has no boundaries. A standard container eliminates maritime transport barriers and increase competitiveness and reliability to your projects all over the world.

Freesun HET has no boundaries. It eliminates maritime transport barriers and includes all the electrical equipment ready for fast comissioning















HET | Technical Characteristics

		FRAME 3 - FS	FRAME 2 TWIN - FS
	Inverter Output Voltage	270Vac / 300Vac ,	/ 330Vac / 360Vac
	Output Voltage [1]	10kV-	-36kV
	Inverter	1 x HE Frame 3	2 x HE Frame 2 (TWIN)
	MV Transformer	800kVA - 1250kVA	1300kVA - 2000kVA
MEDIUM	Transformer vector Configuration	Dy	vn11
VOLTAGE	Transformer Type	Dry type - Optio	nal Oil immersed
	Frequency	50Hz ,	/ 60Hz
	MV Transformer Efficiency	Standard or F	ligh Efficiency
	MV Switchgear ^[1]	2L1P scheme, SF6 i	nsulated switchgear
	Container	40' High Cube	ISO Container
STATION	Container Dimensions [WxDxH] mm ^[2]	12192x2438x2	2896, 40 feet
	Total Weight [2]	18	8t
	Auxiliary Inverter Power Supply	3 x 400V, 50 / 60Hz, (LVRT compatibl	e inverters equipped with internal UPS)
	Auxiliary transformer ^[3]		ac-360Vac / 400Vac
AUXILIARY SUPPLY	Auxiliary services Station	Wall and ceiling insulation, Mural type ext	ring, Floor plate and grilles for HE inverter, tractor fan with thermostat, Gloves, bench ack trolley for modules replacement
	Optional Auxiliary services	Door with internal insulation, Door safety	opening, Dustproof Filters,Air conditioning
	Protection Rating as per EN 60529		or IP54
	Permissible Ambient Temperature	-20°C .	+50°C
	Relative Humidity, non condensing	5% to 95% No	on condensing
ENVIRON-	Max. Altitude (above sea level)	100	00m
MENTAL	Power Altitude derating	>1000m, 1% Sn	(kVA) per 100m
RATINGS	Noise Level ^[4]	< 79	dBA
	UV Exposure	Υ	es
	Painting coating	C3 (ISO 12944)), C5 (Optional)
	Heating resistors	Opt	ional
	Station material	20/10 thick corrugated sheet with load	bearing structure and Internal Insulation
	Exterior walls colour	RAL	7047
	Metal parts (grills and doors) and cover colour	RAL	7016
	Internal earth grid	١	/
	Interior lighting)	/
	Floor plate and grilles for HE Inverter)	/
CABINET	Wall and ceiling insulation)	/
FEATURES	Door with internal insulation	Opt	ional
	Door safety opening	Opt	ional
	Mural type extractor fan with thermostat	١	/
	Dustproof Filters	Opt	ional
	Air conditioning	Opt	ional
	Security features:gloves, bench and first aid information)	<u>/</u>
	Module rack trolley for modules replacement	Innut and output halos	for up doregroup doobling
	Station Access		for underground cabling ection switchgear with plug-in terminals at
	High Voltage AC Wiring		terminals in the other
CONNECTIONS	Low Voltage AC Wiring	Maximum ca 8x240mm² M 4x240mm²	able section 112 per phase
	DC Wiring	Customised DC fuse protect	
	AC Auxiliary Services wiring	LV Bridge between the transformer a LV auxiliary services wiring (including th	and low voltage switchboard included nose connected to the inverter) included
SPECIFIC	Medium Voltage Safety	EN 62271 - 202,	, EN 62271 - 200
STANDARDS			

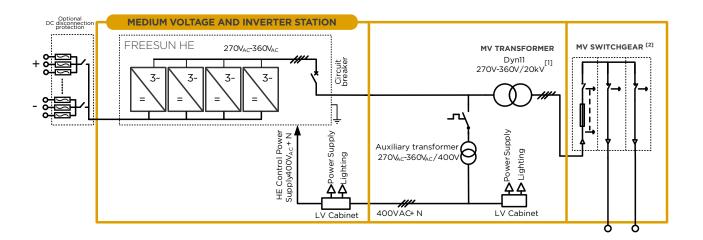
NOTES

[1] Two line cells and one protection cell.
[2] Dimensions and weight will depend on the final system configuration, please consult Power Electronics.

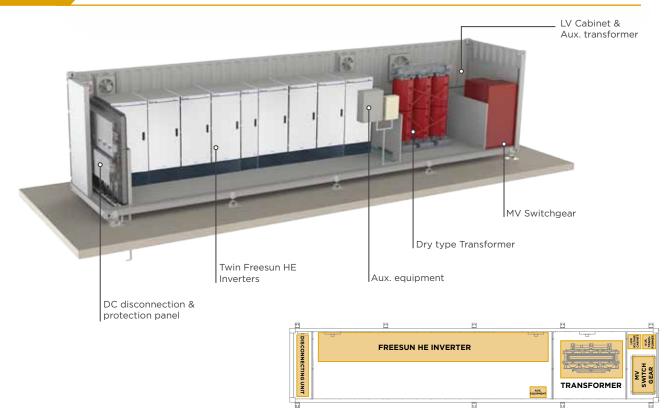
[3] Other configuration, please consult Power Electronics.
[4] Sound pressure level at a distance of 1m from the rear part. 1t=1000kg

HET | Technical Characteristics

OPERATIONAL DIAGRAM

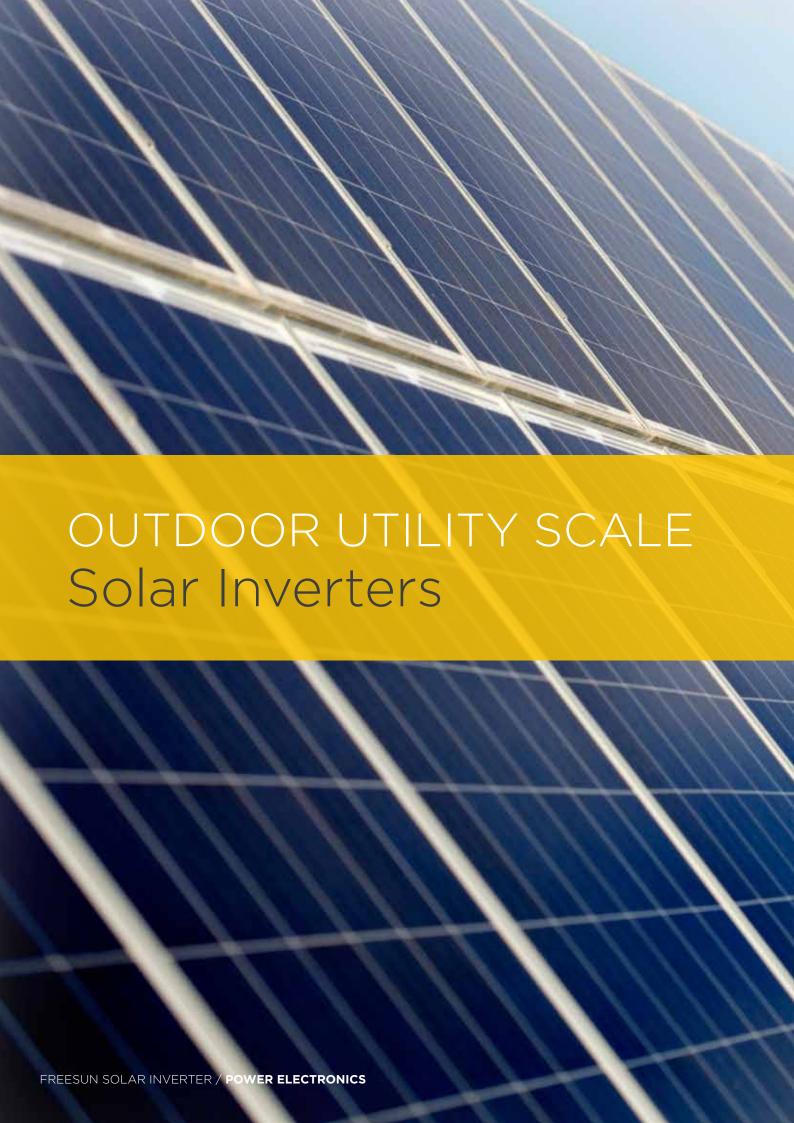


SECTION



NOTES [1] It is also available for other Operating Grid Voltage (15 kV, 22kV, 24kV, 30kV, 33kV)

Other configurations, please consult Power Electronics. Some Freesun HET units may differ from the concept shown in the images.





HEC Solar Inverter





Power Electronics' Freesun HEC and HEC+ 2nd generation of outdoor modular and redundant inverters are the most powerful and reliable air cooled Utility Scale PV Inverters in the market. 1000Vdc class upgraded inverters offer extended MPPt voltage range and maximum efficiency in three different AC output voltages 360Vac, 380Vac and 400Vac, covering all commercial and utility-scale PV facilities.

Freesun HEC and HEC+ are based on a modular & redundant topology with up to 10 modules ranging from 150kVA to 170kVA that provides the competiveness of central inverters and the availability of string inverters. The Freesun HEC and HEC+ are featured with an outdoor IP54 stainless steel enclosure, 50mm rockwool isolation panel and the most advance iCOOL filter-less system that makes it suitable for the most demanding conditions.

Freesun HEC can be equipped with customized internal (HEC+) or external DC disconnection and protection subsystem that makes it compatible with any PV plant configuration and the highest DC:AC ratios.

Freesun Gen II - The most powerful and reliable air cooled utility-scale PV inverter in the market















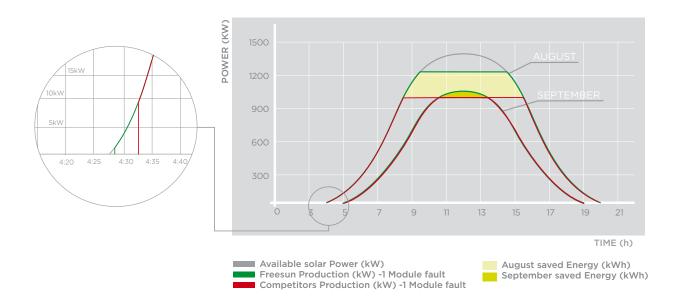




Automatic Redundant Modular Master Slave System

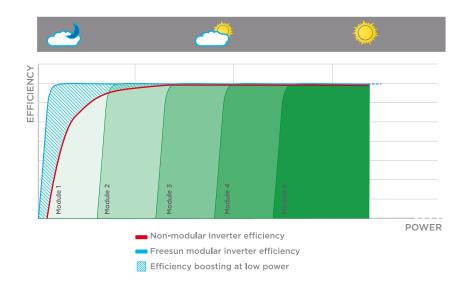
Freesun HEC topology gets the competiveness of central inverters and the availability of string inverters. It is constructed with independent modules from 150 to 170kVA, each module includes its own control board, power stage and cooling system, being coupled by the DC and AC buses. In the end, an issue only affects to one of the units and never the entire system. At the same time, the power of the faulty module is sent to an adjoining operative module, so that it only reduces the injected power when the maximum rated power is reached. If not, you won't lose a kWh and you might probably never realize that a module is not operative.

All the units work in parallel together commanded by the master. This master is the main governor of the system and is responsible of the MPPt tracking, synchronization sequence, overall protection.... Freesun HEC is smartly designed to last. The automatic mode shifts every night the master role by comparing the register of energy production of every module. The one with less energy produced (kWh) will act as a master next early morning with the first sunbeams. This feature enables a homogeneous wear and tear of all the components in the modules, extends the product lifetime and MTBF ratio.





When addressing the selection of a solar inverter manufacturer, there are crucial points that should be considered first and inverter's efficiency is one of the most important. On low radiation conditions, a modular inverter operates at higher efficiency levels than a similarly sized central inverter. By shutting off unneeded power modules, modules load increases to get the maximum available efficiency. At the same time, a lower power rating of the inverter units allow to start feed-in earlier in the morning and to stop later in the afternoon. As a result, throughout the entire service life of the PV plant, HEC will generate higher yields than central or string inverters.



A MODULAR AND REDUNDANT INVERTER GENERATES HIGHER YIELDS



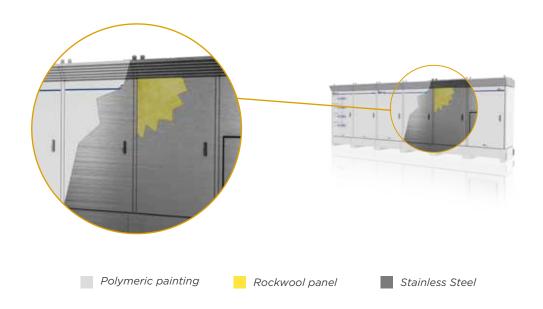




Rugged design

Freesun HEC inverters have been designed to last over 20 years of operation under harsh environments and extreme weather conditions. HEC units are ready and tested to withstand from the frozen Canadian landfills to the extreme African dessert conditions featuring:

- Totally sealed area protects electronics from dust and moisture.
- Conformal coating on electronic board shields PCBs from aggressive atmospheres.
- Temperature and humidity controlled active heating prevents from internal water condensation.
- Stainless Steel construction with 2mm thickness for maximum enclosure longevity
- Corrosion proved polymeric painting C3 according to ISO 9223 used in the most demanding environments
- 50mm rockwool panel isolates the cabinet from solar heat gains.
- Roof cover design dissipates solar radiation, reduces heat build-up and avoids water leakages. Additionally you will be able to protect your O&M team from rain or sun by installing our corrugated iron roof or retractable awning kit. The solid HEC structure avoids the need of additional external structures.
- Random units from a lot pass Factory Water Tightness Test ensuring product quality.





DC Disconnection & Protection

Freesun HEC is available with internal DC disconnection and protection subsystem (HEC+) or with an external DC disconnection and protection unit (DU unit) that will be coupled together with the inverter by a mounting kit. The DC subsystems are fully customizable and can be featured with up to 6 DC on-load disconnectors, 36 fuses and 24 independent monitoring channels.

The disconnecting unit goes one step further by improving the PV plant safety and operation for those who apply the best engineering.



iCool

In Power Electronics we don't believe in cost cutting when it affects the quality of the product and that's why we oversize sensitive components and improve the sophisticated iCOOL performance that allow HEC to work at 50°C with no power derating. Our know how in mining, water treatment plants, CSP facilities in the most demanding locations all over the world have given us the necessary experience to develop the perfect technical solution for our outdoor solar inverters.

Freesun HEC modules are divided into two main areas: clean area (electronics) and hot area (filters and heat sink). The electronics are totally sealed and use a temperature control low flow cooling system that reduces filters clogging and maintenance intervals. The hot area integrates independent and speed controlled fans per each module, reducing to the maximum the Stand-by consumption at low capacity and boosting the cooling capacity for PV installation situated at higher altitudes than 3000 meters above sea level.



MAXIMUM YIELD AND RELIABILITY



Using the latest modulation techniques, inspired by the most accurate and powerful motor control applications, has lead to the widest MPPt full power window in the solar market. Update your OND files as soon as possible to check how the most advanced control software and our unique topology boost your PV plant performance rates.







HEC | Technical Characteristics

400VAC

				400VAC	- MPPt W	/indow 56	6V-900V		
		FRAM	E 1 - FS	FRAM	E 2 - FS	FRAM	E 3 - FS	FRAMI	4 - FS
NUME	BER OF MODULES	3	4	5	6	7	8	9	10
REFE	RENCE	FS0450CH	FS0601CH	FS0751CH	FS0901CH	FS1050CH	FS1200CH	FS1350CH	FS1500C
	AC Output Power(kVA) @ 50°C	450	600	750	900	1050	1200	1350	1500
	AC Output Power(kVA) @ 40°C	510	680	850	1020	1190	1360	1530	1700
-	Rated AC Output Current (A) @40°C	736	981	1227	1472	1718	1963	2208	2454
OUTPUT	Operating Grid Voltage(VAC)				400	DVac			
5	Operating Range, Grid Frequency				50Hz	:/60Hz			
•	Current Harmonic Distortion (THDi)					oad conditio			
	Power Factor (cosine phi)[1]		0.00 leadir	ng 0.00 lag	iging adjusta	ble/ Reactive	Power inject	tion at night	
	Power Curtailment (kVA)					0.1% Steps			
	MPPt Voltage Window (VDC) ^[2]					- 900V			
TUANI	MPPt window @full power (VDC)[3]					- 820V			
Ž	Maximum DC and Starting voltage				1	OOV			
	Maximum DC current (A)	900	1200	1500	1800	2100	2400	2700	3000
	Max. Efficiency PAC, nom (η)	98	.6%	98	3.6%	98	.6%	98	.6%
× ≿≿	Euroeta (η)	98	.2%	98	3.3%	98	.4%	98	.4%
5 _주 주	Max. Standby Consumption (Pnight)	< approx. 40W/per module							
AUXILIARY SUPPLY	Control Power Supply			220VAC	-5kVA user	transformer bower supply	available		
7	UPS backup system	· · · · · · · · · · · · · · · · · · ·			,		units are equ		
	Avg. Power Consumption	1380W	1840W	2300W	2760W	3220W	3680W	4140W	4600V
E.	Dimensions [WxDxH] [4] [mm]	2900x10	50x2400	3900x10)50x2400	4900x10	50x2400	5900x10	50x2400
Z	Weight (kg) [5]	2470	2780	3540	3850	4590	4900	5640	5950
CABINET	Air Flow		Int	take through	lower part b	lown out thro	ough upper s	ide	
0	Type of ventilation				Forced a	air cooling			
	Degree of protection				IF	54			
N L	Permissible Ambient Temperature				-20°C t	:o +50°C			
<u> </u>	Relative Humidity					Condensing			
ENVIRON- MENT	Max. Altitude (above sea level)		10	000m; >1000			(kVA) per 100)m	
	Noise level ^[6]) dBA			
	Interface						display or W		
직감	Communication						rotocol, Moc		
E.F.	Analogue Inputs	1)	orogrammab	le and differe			± 10mV to ±	10V) and P11	00
CONTROL	String Supervisor Communication					1odbus RTU	5		
<u>2</u>	Plant Controller Communication		1 1 1 1 1 1			odbus TCP/I		70) /0.0 /	242
	Digital Outputs	2 (electrically-is				(250VAC, 8A	or 30VDC, 8	3A)
	Ground Fault Protection		Frounded DV			tion Monitori	ng per MPP e): GFDI prote	action per ME	DD
	Humidity control		orounaea r v			ional Heating		ection per ini	
	Emergency Stop			Active		ional	1103131013		
SNS	General AC Protection & Disconn.			Circuit Bre		nal AC switc	h and fuses		
PROTECTIONS	General DC Protection & Disconn.		(D.C. (Optional	External Disc	onnecting U	nit Cabinet		`
OTE	Madula AC Dystaction 9 Discour	(UC Tuse prof				external ope	rating handle)
PR	Module AC Protection & Disconn.			A		ker & contac			
	Module DC Protection & Disconn.	5	Cand ACI:			or & DC fuses		townal Ct !	a # al
	Overvoltage Protection	DC	and AC Inve	erter sides (l	21 /	Auxiliary Supp ass I	oly type 2 - Ir	iternai Stand	ard
	Protection class			01:			(autau)		
	Lightning Protections			Opti	onai (integra	ted in the inv	rerter)		

NOTES [1] Consult P-Q charts available: $Q(kVAr) = \sqrt{(S(kVA)^2 - P(kW)^2)}$

[2] Values at 1.00•Vac nom and cos Φ = 1. Consult Power Electronics for derating curves. [3] Values at 1.00•Vac nom, cos Φ = 1, T_{AMB} = 40°C [4] Units with integrated DU subsystem (HEC+) will increase 1000mm in width.

[5] Preliminary, consult Power Electronics.

[6] Sound pressure level at a distance of 1m from the rear part.



380VAC

				380VAC	- MPPt W	indow <u>53</u>	8V-900V		
		FRAM	E 1 - FS	FRAM	E 2 - FS	FRAM	E 3 - FS	FRAM	E 4 - FS
NUME	SER OF MODULES	3	4	5	6	7	8	9	10
REFE	RENCE	FS0435CH	FS0580CH	FS0725CH	FS0870CH	FS1015CH	FS1160CH	FS1305CH	FS1450CH
	AC Output Power(kVA) @ 50°C	435	580	725	870	1015	1160	1305	1450
	AC Output Power(kVA) @ 40°C	480	640	800	960	1120	1280	1440	1600
-	Rated AC Output Current (A) @40°C	729	972	1215	1459	1702	1945	2188	2431
ООТРОТ	Operating Grid Voltage(VAC)				380	OVac			
5	Operating Range, Grid Frequency				50Hz	/60Hz			
Ŭ	Current Harmonic Distortion (THDi)				< 3% at any l				
	Power Factor (cosine phi)[1]		0.00 leadir	ng 0.00 lag			e Power injec	tion at night	
	Power Curtailment (kVA)					0.1% Steps			
	MPPt Voltage Window (VDC) ^[2]					- 900V			
INPUT	MPPt window @full power (VDC)[3]					- 820V			
Z	Maximum DC and Starting voltage					00V			
	Maximum DC current (A)	900	1200	1500	1800	2100	2400	2700	3000
	Max. Efficiency PAC, nom (η)		3.6%		3.6%		3.6%		3.6%
×× ≿≿	Euroeta (η)	98.2% 98.3% 98.4%					98	1.4%	
SES	Max. Standby Consumption (Pnight)	ht) approx.40W/per module 10kVA Built-in Internal transformer as standard							
EFFICIENCY & AUXILIARY SUPPLY	Control Power Supply			220VAC	-5kVA user p	power supply	/ available		
H	UPS backup system	Optio	nal 400V- 70	00VAh Intern	al UPS-(LVR	T compatible	units are equ	uipped as sta	indard)
	Avg. Power Consumption	1380W	1840W	2300W	2760W	3220W	3680W	4140W	4600W
ь	Dimensions [WxDxH] [4] [mm]	2900x10	50x2400	3900x10)50x2400	4900x10)50x2400	5900x10	50x2400
Ä	Weight (kg) [5]	2470	2780	3540	3850	4590	4900	5640	5950
CABINET	Air Flow		In	take through	lower part b	lown out thre	ough upper s	ide	
O	Type of ventilation					air cooling			
_	Degree of protection					54			
N F	Permissible Ambient Temperature					:o +50°C			
ENVIRON- MENT	Relative Humidity					Condensing		_	
<u> </u>	Max. Altitude (above sea level)		10	000m; >1000			(kVA) per 100)m	
	Noise level ^[6]			. Б. 1) dBA	1: 1 347		
. ш	Interface						display or W		
ACI P	Communication Analogue Inputs	1					erotocol, Mod ± 10mV to ±		00
F F	String Supervisor Communication	1	programmab	ie and differe		lodbus RTU	± IOMV to ±	iov) and PT	00
CONTROL	Plant Controller Communication				Ethernet / M		D		
- =	Digital Outputs	2	alactrically-is				(250VAC, 8 <i>A</i>	\ or 30\/DC	8 //)
	<u> </u>		electrically-is		V array: Isola			A OF SOVEC,	SA)
	Ground Fault Protection	(Grounded PV	_	-		e): GFDI prote	ection per Mi	op.
	Humidity control				eating / Opti				
10	Emergency Stop				Opt	ional			
Š	General AC Protection & Disconn.			Circuit Bre	eaker / Optio	nal AC switc	h and fuses		
PROTECTIONS	General DC Protection & Disconn.		(DC fuse pro		External Disc on-load disco		nit Cabinet external ope	erating handle	e)
707	Module AC Protection & Disconn.				C circuit brea				
4	Module DC Protection & Disconn.				DC contacto	or & DC fuses	S		
	Overvoltage Protection	D(C and AC Inv	erter sides (T			ply type 2 - Ir	nternal Stanc	lard
	Protection class					ass I			
	Lightning Protections			Opti	onal (Integra	ted in the inv	verter)		

NOTES [1] Consult P-Q charts available: Q(kVAr)=√(S(kVA)²-P(kW)²)
[2] Values at 1.00•Vac nom and cos Φ= 1. Consult Power Electronics for derating curves.
[3] Values at 1.00•Vac nom, cos Φ= 1, T_{AMB} = 40°C
[4] Units with integrated DU subsystem (HEC+) will increase 1000mm in width.

[5] Preliminary, consult Power Electronics.

[6] Sound pressure level at a distance of 1m from the rear part.



HEC | Technical Characteristics

360VAC

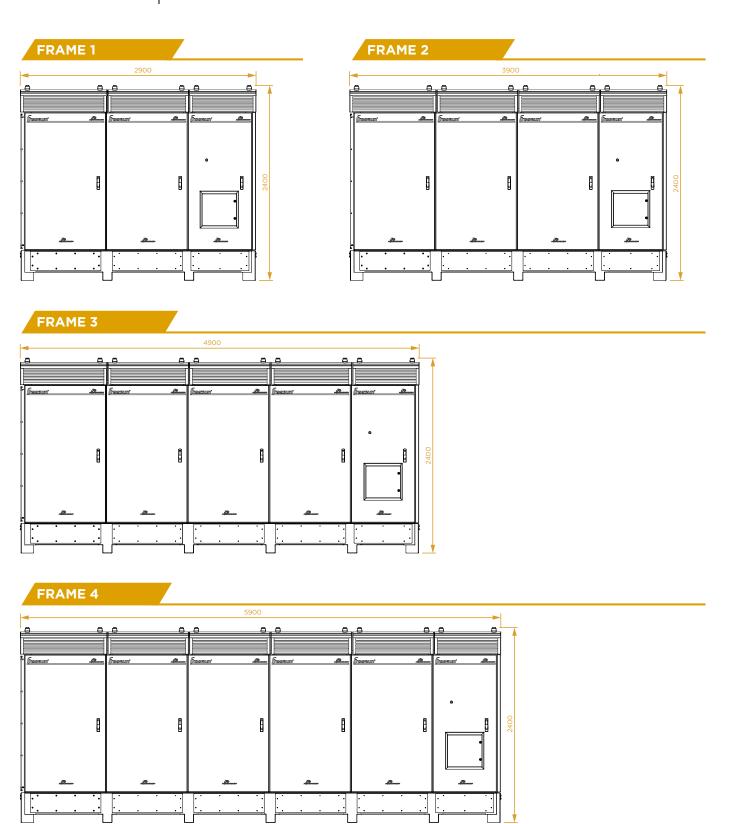
				360VAC	- MPPt W	/indow 51	0V-900V		
		FRAM	E 1 - FS		E 2 - FS		E 3 - FS	FRAM	E 4 - FS
NUMB	ER OF MODULES	3	4	5	6	7	8	9	10
REFER	RENCE	FS0420CH	FS0560CH	FS0702CH	FS0840CH	FS0980CH	FS1120CH	FS1260CH	FS1400CH
	AC Output Power(kVA) @ 50°C	420	560	700	840	980	1120	1260	1400
	AC Output Power(kVA) @ 40°C	450	600	750	900	1050	1200	1350	1500
-	Rated AC Output Current (A) @40°C	722	962	1203	1443	1684	1925	2165	2406
OUTPUT	Operating Grid Voltage(VAC)					OVac			
5	Operating Range, Grid Frequency					/60Hz			
•	Current Harmonic Distortion (THDi)					oad conditio			
	Power Factor (cosine phi)[1]		0.00 leadir	ng 0.00 lag		ble/ Reactive	Power injec	tion at night	
	Power Curtailment (kVA)					0.1% Steps			
	MPPt Voltage Window (VDC) ^[2]				510V	- 900V			
5	MPPt window @full power (VDC)[3]				510V	- 820V			
INPUT	Maximum DC and Starting voltage				100	VOC			
	Maximum DC current (A)	900	1200	1500	1800	2100	2400	2700	3000
	Max. Efficiency PAC, nom (η)	98	6.6%	98	5.6%	98	.6%	98	.6%
≿≿	Euroeta (η)	98	3.2%	98	3.3%	98	.4%	98	.4%
ΝĕΣ	Max. Standby Consumption (Pnight)			•	< approx. 40	W/per modu	le		
EFFICIENCY & AUXILIARY SUPPLY	Control Power Supply					transformer a bower supply			
ш «»	UPS backup system	Optio	nal 400V- 70	OVAh Intern	al UPS-(LVR	T compatible	units are eq	uipped as sta	andard)
	Avg. Power Consumption	1380W	1840W	2300W	2760W	3220W	3680W	4140W	4600W
-	Dimensions [WxDxH] [4] [mm]	2900x10	50x2400	3900x10	50x2400	4900x10	50x2400	5900x10	50x2400
뿔	Weight (kg) [5]	2470	2780	3540	3850	4590	4900	5640	5950
CABINET	Air Flow		Int	take through	lower part b	lown out thro	ough upper s	ide	
O	Type of ventilation				Forced a	air cooling			
	Degree of protection				IF	54			
Ż.	Permissible Ambient Temperature				-20°C t	:o +50°C			
ENVIRON- MENT	Relative Humidity				4% to 100%	Condensing			
ŽΣ	Max. Altitude (above sea level)		10	000m; >1000	m power dei	rating 1% Sn ((kVA) per 100)m	
	Noise level ^[6]				< 70)dBA			
	Interface		Alphanur	meric Display	/ / Optional F	reesun App	display or W	eb display	
그리	Communication		RS232 / RS	485 / USB /	Ethernet, (M	odbus RTU F	Protocol, Mod	dbus TCP/IP)	
Z Ā	Analogue Inputs	1 p	orogrammab	le and differe	ential inputs;	(0-20mA or	± 10mV to ±	10V) and PT	100
CONTROL INTERFACE	String Supervisor Communication				RS485/M	1odbus RTU			
ΰŻ	Plant Controller Communication				Ethernet / M	odbus TCP/II	P		
	Digital Outputs	2 €	electrically-is			tched relays		or 30VDC,	8A)
	Ground Fault Protection	G	Grounded PV	_	-	tion Monitori negative pole	· .	ection per MI	PP
	Humidity control			Active H	eating / Opti	ional Heating	Resistors		
S	Emergency Stop				Opt	ional			
O	General AC Protection & Disconn.			Circuit Bre	eaker / Optio	nal AC switcl	h and fuses		
PROTECTIONS	General DC Protection & Disconn.	(DC fuse prof	- 1		connecting Ui nnector with		erating handl	e)
20	Module AC Protection & Disconn.					ker & contac			
4	Module DC Protection & Disconn.				DC contacto	or & DC fuses	5		
	Overvoltage Protection	DC	and AC Inve	erter sides (T		Auxiliary Supp		nternal Stanc	dard
	Protection class					ass I			
	Lightning Protections			Onti	onal (Integra	ted in the inv	rerter)		

[1] Consult P-Q charts available: $Q(kVAr) = \sqrt{(S(kVA)^2 - P(kW)^2)}$ [2] Values at 1.00+Vac nom and cos Φ = 1. Consult Power Electronics for derating curves. [3] Values at 1.00+Vac nom, cos Φ = 1, T_{AMB} = 40°C [4] Units with integrated DU subsystem (HEC+) will increase 1000mm in width.

[5] Preliminary, consult Power Electronics.

[6] Sound pressure level at a distance of 1m from the rear part.

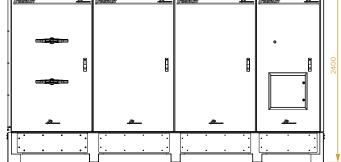
HEC Dimensions



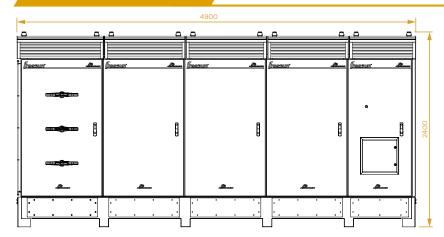


HEC⁺ Dimensions

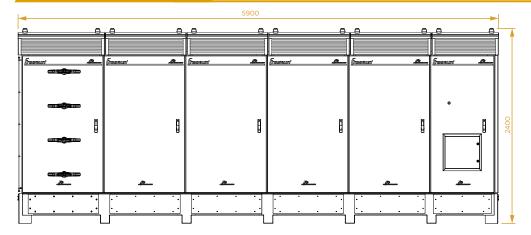
FRAME 1 3900 December 4 Franciscon 4 Franc



FRAME 2

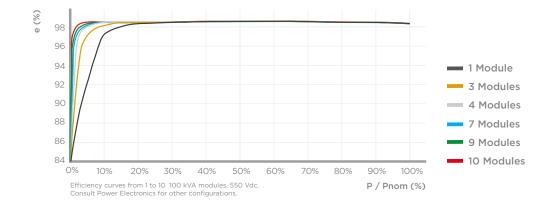


FRAME 3

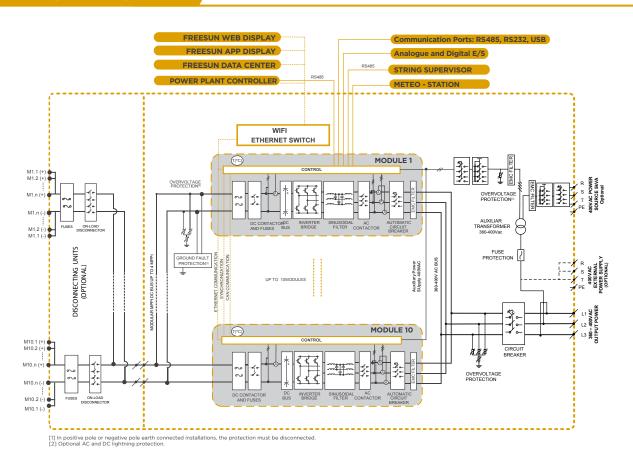


HEC | Efficiency curves | Operational Diagram

EFFICIENCY CURVES



OPERATIONAL DIAGRAM



50_51

MV COMPACT STATION

Solar Station





The Freesun MV compact station is turnkey concrete compartment for large installation ready to connect up to two Freesun HEC inverters and the MV cables. It can house inside an oil-immersed step-up transformer and SFS6 gas insulated switchgear, nevertheless it can be customized to fit client's indoor special equipment. Reduce the LCOE by installing new cost-effective solutions that ensures the maximum yield and availability.

> The Freesun MV compact station is your right choice to house indoor equipment





MV COMPACT STATION

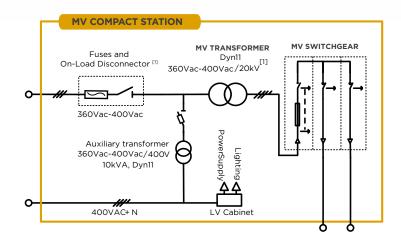
Technical Characteristics

		MV COMPACT STATION
	Input Voltage	360Vac / 380Vac / 400Vac
	Number of Inverters connected	Max. 2 Freesun units - Double or Triple winding transformer available ^[1]
	Output Voltage	10kV - 36kV
MEDIUM	MV Transformer	250kVA - 2000kVA
VOLTAGE	Transformer vector Configuration	Dyn11 oil/dry (optional)
	Frequency	50Hz / 60Hz
	MV Transformer efficiency	Standard or High efficiency
	MV Switchgear	2L1P scheme, SF6 insulated switchgear
CTATION DATA	Concrete Cabinet Dimensions [WxHxD] mm ^[2]	4600x3200x2530
STATION DATA	Total Weight ^[2]	15t
		360Vac-380Vac-400Vac / 400V, 50/60Hz
	Auxiliary Station transformer [3]	10kVA - 30kVA, Yyn0
AUXILIARY SUPPLY		Optional upstream fuse and downstream circuit breaker protection
SUPPLY	Auxiliary services Cabinet	General control panel with auxiliary breakers, prepared with four outputs: Lighting, power supply, inverter power supply and auxiliary MCB Optional UPS systems (Low Voltage Ride Through option)
	Protection Rating as per EN 60529	Outdoor IP54
	Permissible Ambient Temperature	-20°C+50°C
ENVIRON-	Relative Humidity, non-condensing	5% to 95% Non condensing
MENTAL	Max. Altitude (above sea level) [3]	1000m
RATINGS	Power Altitude derating	>1000m, 1% Sn (kVA) per 100m
	UV Exposure	Yes
	Heating Resistors	Optional
	Cabinet material	Prefabricated Concrete
	Concrete (exterior walls) colour [3]	RAL 7047
	Metal parts (grills and doors) and cover colour [3]	RAL 7016
CABINET FEATURES	Internal earth grid	✓
FEATURES	Interior lighting	✓
	Mural type extractor fan with thermostat	✓
	Security features: gloves, bench and first aid information	✓
	Cabinet Access	Input and output holes for underground cabling
	High Voltage AC Wiring	MV Bridge between transformer and protection switchgear with plug-in terminals at one side and interior terminals in the other
CONNECTIONS	Low Voltage AC Wiring ^[3]	LV Bridge between the inverter and MV Compact Station not included Maximum cable section: 8x240mm ² M12 per phase; 4x240mm ² M12 neutral
	Auxiliary Power Supply [3]	LV auxiliary services wiring within the station included LV bridge between MV Compact station's auxiliary services cabinet and the Inverter not included
MV SPECIFIC STANDARDS	Medium Voltage Safety	EN 62271 - 202, EN 62271 - 200

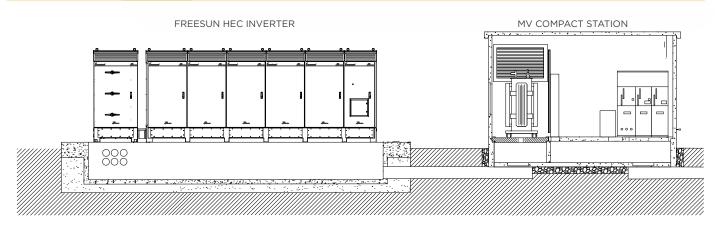
[1] Consult Power Electronics for additional information.

[2] Dimensions and weight will depend on the final system configuration, please consult Power Electronics.
[3] Other configuration available, please consult Power Electronics.

OPERATIONAL DIAGRAM



FULL SET SECTION

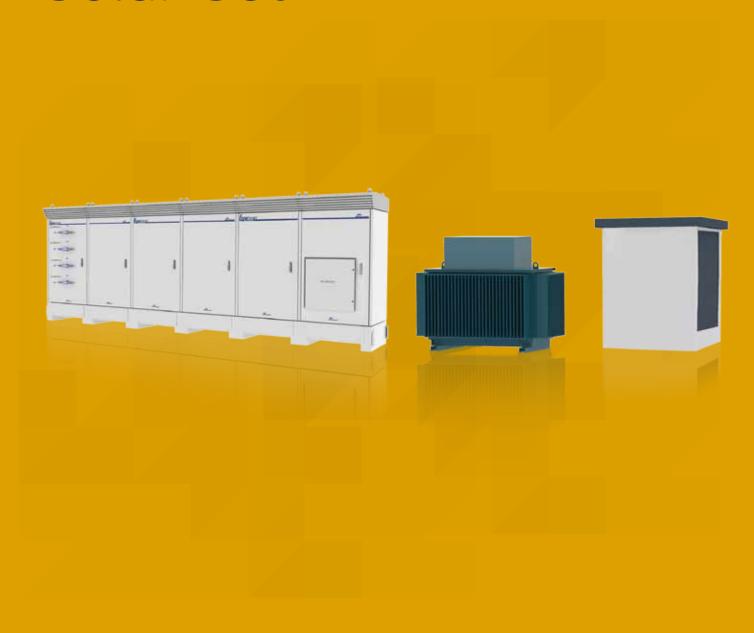




NOTES
[1] It is also available for other Operating Grid Voltage (11kV, 15 kV, 22kV, 24kV, 30kV, 36kV)
[2] Other configurations, please consult Power Electronics. Some MV Compact stations may differ from the concept shown in the images.

MY OUTDOOR SET

Solar Set





The Freesun MV Outdoor kit is a cost effective solution for Freesun HEC, that comprises an outdoor MV step-up oil-immersed transformer and an indoor SF6 gas insulated MV switchgear fitted in an outdoor concrete cubicle. Three outdoor items offers the most competitive solution.

Freesun MV outdoor kit offer flexibility and competiveness to reduce your investment





MV OUTDOOR SET

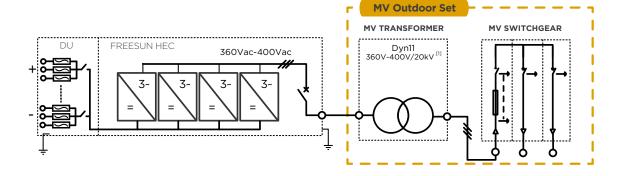
Technical Characteristics

	_						
			MV OUTDOOR SET				
	Input Voltage		360Vac / 380Vac / 400Vac				
	Output Voltage		10kV - 36kV				
	MV Transformer		250kVA -2000kVA				
POWER	Transformer vector Configuration	D:	yn11 biodegradable oil (optiona)			
TRANSFORMER	Frequency		50Hz / 60Hz				
	MV Transformer efficiency		Standard or High efficiency				
	I/O connections water protection		✓				
	Transformer cabling	Customize	ed connections busbar and cab	le glands			
	Configuration	2L1P	2L2P,	1L2P			
	Max Power Transformers Connection	1	2	2			
	Туре		SF6 insulated switchgear				
	Insulation Level	28 / 75 kV; 38 / 95 kV; 50 / 125 kV; 70 / 170 kV					
	Rated Current		630 / 1250 A				
MEDIUM	Short time withstand current		16 kA / 3 s; 20 kA / 1 s				
VOLTAGE	Cabinet Dimensions [WxHxD] mm		2290x2080x1340				
SWITCHBOARD	Total Weight [1]	4.5t					
	Station material		Prefabricated Concrete				
	Concrete (exterior walls) colour ^[2]		RAL 7047				
	Security features: gloves, bench and first aid information		✓				
	Cabinet cabling	Input and	d output holes for underground	cabling			
	Protection Rating as per EN 60529		Outdoor IP54				
	Permissible Ambient Temperature		-20°C+50°C				
ENVIRON-	Relative Humidity, non-condensing		4% to 95% Non condensing				
MENTAL RATINGS	Max. Altitude (above sea level) ^[2]		1000m				
	Power Altitude derating	;	>1000m, 1% Sn (kVA) per 100m				
	UV Exposure		Yes				
071150	LV and MV Cabling		Optional				
OTHER	LV AC overcurrent protection		Circuit breaker built-in in HEC				
MV SPECIFIC STANDARDS	Medium Voltage Safety	E	EN 62271 - 202, EN 62271 - 200				

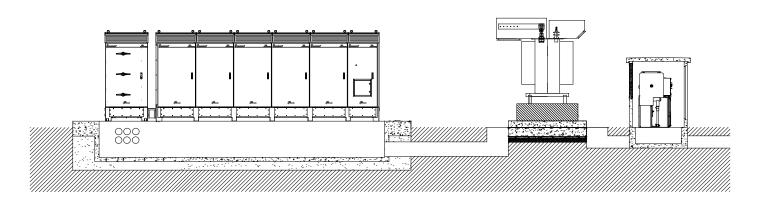
NOTES [1] Weight will depend on the final system configuration, please consult Power Electronics.

[2] Other configuration available, please consult Power Electronics.

OPERATIONAL DIAGRAM



FULL SET SECTION



NOTES

[1] It is also available for other Operating Grid Voltage (11kV, 15 kV, 22kV, 24kV, 30kV, 36kV) [2] Other configurations, please consult Power Electronics. Some MV Compact stations may differ from the concept shown in the images.

HEC-UL

Solar Inverter





Freesun HEC-UL is the unique outdoor modular central inverter in North America's market. It integrates built-in as standard the unique ARM²S², iCOOL – filterless and Multi MPPt systems that maximize plant's availability and performance.

Freesun HEC-UL MW inverter has been designed for utility scale PV plants with the most demanding environments. The Disconnecting Unit makes HEC-UL to comply with UL1741, IEEE1547 and NEC2011 installation requirements.

It includes Freesun's proven dynamic grid support features such as Low and High Voltage Ridethrough and regulation (LVRT & OVRT, VRS), Frequency Ridethrough and regulation (FRT, FRS), Power factor and Reactive power injection control, Ramp Rate Control (RRC), that enhance grid quality and PV plant management.

Freesun HEC-UL is available in a turnkey MW platform Freesun HEK. Delivered with factory tested Inverter, MV Pad-mount transformer and auxiliary equipment that reduce installing and commissioning time and cost.

A modular and redundat system maximizes plant's availability and performance















HEC-UL Technical Characteristics

390VAC

				390VA	C - MPPt	range 585	Vdc-820V	/dc	
			FRAME 0 - FS	FRAM	E 1 - FS	FRAM	E 2 - FS	FRAM	E 3 - FS
NUMB	SER OF MODULES	5	2	3	4	5	6	7	8
FREES	SUN MODEL NUM	IBER	FS0300CU	FS0450CU	FS0600CU	FS0751CU	FS0900CU	FS1050CU	FS1200CL
	Continuous AC	C Output Power (kVA)[1]	300	450	600	750	900	1050	1200
		Power (+10%) (kVA) [2]	330	495	660	825	990	1155	1320
		utput AC Current(A)	444	666	888	1110	1332	1554	1776
5		Voltage(VAC)	444	000		390Vac	1552	1554	1770
ООТРОТ		ge, Grid Frequency				60Hz			
0	Voltage Ripple					< 3%			
		onic Distortion (THDi)			< 3% at	nominal power	٠		
	-	(cos phi)/@max. power		0.0 leading 0			90 lagging (ad	iustable)	
	Power Curtailn			0.0 104411190.		%/0.1% Steps	50 lagging (aa	justubic)	
	MPPt Range (\			1		35V-820V			
INPUT	Max. permissib				- 30	1000V			
Σ		us DC current (A)	500A	750A	1000A	1250A	1500A	1750A	2000A
		uit DC current (A)	650A	975A	1300A	1625A	1950A	2275A	2600A
	Max. Efficiency		98.6%		3.6%		3.6%		.6%
EFFICIENCY & AUX. SUPPLY	Weighted CEC	•	98.0%		3.0%		3.0%		.0%
Ş ξ		Consumption (Pnight)	30.076	30		40W/per mod		30	.076
E S	Irlax. Staridby C	consumption (Friight)			uilt-in Internal				
ËΧ	Control Power	Supply	((and UPS backu	n system)	
H ∢	Avg. Power Co	nsumption	920W	1380W	1840W	2300W	2760W	3220W	3680W
	Dimensions	mm ^[4]	1900x1020x2400)20x2400)20×2400		20x2400
_	[WxDxH] mm	inches ^[4]	74.8 x 40.2 x 94.5	 	0.2 x 94.5		10.2 x 94.5		0.2 x 94.5
CABINET		kg	1720		780		850		900
<u></u>	Weight ^[5]	lbs	3800		130		500		300
ΰ	Air Flow						nrough upper s		
	Type of ventila	tion				Forced			
	Degree of prot			,		NEMA 3R			
ENVIRON- MENT		nbient Temperature ^[6]				2° F / -20°C	+50°C		
E E	Relative Humid					% to 100%			
ŽΣ	Max. Altitude (above sea level) ^[6]		1000m;	1000m power	derating 1% Si	n (kVA) per 100)m	
ш	Noise level ^[7]	,				70 dBA			
_ W	Interface				Alphan	numeric displa	/		
PA PA	Communication	n	RS2	32 / RS485 / L			J Protocol, Mod	dbus TCP/IP)	
F E	Analogue Input	-					or ± 10mV to ±		0
CONTROL	Digital Outputs	-					s (250VAC, 8A		
			2 0,00011		ing PV array: Is			(OI 30 VDC, O.	
	Ground Fault P	Protection	Groun		-		ole): GFDI prote	ection per MPF	
	Heating Resisto	ors			S	Standard			
	Emergency Sto					Optional			
NS	General AC Cir	cuit Breaker			Standard; [External Opera	ation		
PROTECTION	AC contactor					d in each modu			
Э	AC Circuit Brea	aker				d in each modu			
SOT	DC Contactor					d in each modu			
A.	DC Fuses					d in each modu			
	General DC pro	ntection			Optional Disco	_			
							th external ope		
	Overvoltage Pr	rotection	DC and	AC Inverter sid			upply type 2- Ir	nternal Standa	rd
	Lightning Prote	ections			Optional (Inte	grated in the i	nverter)		

NOTES [[1] Values at 50°C.

[2] Maximum ambient temperature 40°C. [3] Values at 1.00·Vac nom and $\cos \Phi = 1$.

[4] Units with integrated DU subsystem (HEC+) will increase 1000mm in width.

[5] Preliminary. Consult Power Electronics.

[6] Other characteristics consult with Power Electronics.
[7] Sound pressure level at a distance of 1m from the rear part.

HEC-UL Technical Characteristics

360VAC

				360VA	C - MPPt i	range 540)Vdc-820\	/dc	
			FRAME 0 - FS	FRAM	E 1 - FS	FRAM	E 2 - FS	FRAME	3 - FS
NUMB	ER OF MODULES	5	2	3	4	5	6	7	8
FREES	SUN MODEL NUM	IBER	FS0280CU	FS0420CU	FS0560CU	FS0701CU	FS0830CU	FS0970CU	FS1110CU
	Continuous AC	Output Power (kVA)[1]	280	420	560	700	830	970	1110
	Max. apparent	Power (+10%) (kVA) ^[2]	310	460	610	760	920	1070	1220
		itput AC Current(A)	444	667	889	1111	1333	1555	1778
Ď	Operating Grid					360Vac			
ООТРОТ		ge, Grid Frequency				60Hz			
ō	Voltage Ripple,	, PV Voltage				< 3%			
	Current Harmo	onic Distortion (THDi)			< 3% at	nominal powe	er		
	Power Factor ((cos phi)/@max. power		0.0 leading0.	0 lagging / 0.9	0 leading 0.	90 lagging (ad	justable)	
	Power Curtailm	nent (kVA)			0110	%/0.1% Steps			
Н	MPPt Range (V	/DC) ^[3]			54	40V-820V			
INPUT	Max. permissib	le DC voltage				1000V			
Z	Max. continuou	us DC current (A)	500A	750A	1000A	1250A	1500A	1750A	2000A
		uit DC current (A)	650A	975A	1300A	1625A	1950A	2275A	2600A
∞ _	Max. Efficiency		98.6%		3.6%		3.6%	98.	6%
EFFICIENCY & AUX. SUPPLY	Weighted CEC		98.0%	98	3.0%		3.0%	98.	0%
SCEN	Max. Standby C	Consumption (Pnight)				40W/per mod			
× :	Control Power	Supply			uilt-in Internal				
A P				<u> </u>	nal 3x208VAC p				
	Avg. Power Cor		920W	1380W	1840W	2300W	2760W	3220W	3680W
	Dimensions [WxDxH] mm	mm ^[4]	1900x1020x2400)20x2400)20x2400	4900x10:	
Ē	[AAYDYI I] IIIIII	inches ^[4]	74.8 x 40.2 x 94.5		0.2 x 94.5		0.2 x 94.5	192.9 x 40	
CABINET	Weight ^[5]	kg	1720		780 130		350 500	49 108	
CA	Air Flow	lbs	3800		ough lower pa				100
	Type of ventilat	tion		iiitake tiii	ough lower pa	Forced	irougii upper s	lide	
	Degree of prote					NEMA 3R			
ENVIRON- MENT		nbient Temperature ^[6]				2° F /-20°C+	-50°C		
SH	Relative Humid					% to 100%	00 0		
≥Σ		above sea level) ^[6]		1000m: >	>1000m power		n (kVA) per 100	Dm	
ш	Noise level ^[7]	, , , , , , , , , , , , , , , , , , , ,		,		< 70 dBA			
그 뜻	Interface				Alphar	numeric displa	/		
PA PA	Communication	n	RS2	32 / RS485 / L	JSB / Ethernet,	(Modbus RTI	J Protocol, Mod	dbus TCP/IP)	
CONTROL	Analogue Input	ts	1 progra	ammable and o	differential inpu	ıts: (0-20mA c	or ± 10mV to ±	10V) and PT100)
8 <u>F</u>	Digital Outputs				<u>'</u>			or 30 VDC, 8A	
					ing PV array: Is	_			,
	Ground Fault P	rotection	Groun		-			ection per MPP	
	Heating Resisto	ors			Ç	Standard			
	Emergency Sto					Optional			
NS	General AC Circ	cuit Breaker			Standard; I	External Opera	ation		
10	AC contactor					d in each mod			
EC	AC Circuit Brea	aker				d in each modu			
PROTECTIONS	DC Contactor					d in each modu			
₫	DC Fuses					d in each modu			
	General DC pro	otection	/B = 1	,	Optional Disco	_			
	·				and on-load di		· · · · · · · · · · · · · · · · · · ·		1
	Overvoltage Pr		DC and	AC Inverter sid				nternal Standar	a
	Lightning Prote	ections			Optional (Inte	grated in the i	nverter)		

NOTES	[[1]	Values	at	50°C.

[2] Maximum ambient temperature 40°C.
[3] Values at 1.00·Vac nom and cos Φ = 1.
[4] Units with integrated DU subsystem (HEC+) will increase 1000mm in width.

[5] Preliminary. Consult Power Electronics.

[6] Other characteristics consult with Power Electronics.
[7] Sound pressure level at a distance of 1m from the rear part.



HEC-UL Technical Characteristics

330VAC

				330VA	C - MPPt I	range 500	Vdc-820\	/dc	
			FRAME 0 - FS	FRAM	E 1 - FS	FRAM	E 2 - FS	FRAMI	3 - FS
NUMB	SER OF MODULES	5	2	3	4	5	6	7	8
FREES	SUN MODEL NUM	IBER	FS0250CU	FS0380CU	FS0501CU	FS0630CU	FS0750CU	FS0880CU	FS1001CU
	Continuous AC	Output Power (kVA)[1]	250	380	500	630	750	880	1000
	Max. apparent	Power (+10%) (kVA)[2]	280	410	550	690	830	960	1100
		itput AC Current(A)	438	656	875	1094	1313	1532	1750
Ď	Operating Grid					330Vac			
ООТРОТ	Operating Ran	ge, Grid Frequency				60Hz			
ō	Voltage Ripple	, PV Voltage				< 3%			
	Current Harmo	nic Distortion (THDi)	330Vac 60Hz < 3%						
	Power Factor ((cos phi)/@max. power	(0.0 leading0.0	0.9 lagging	O leading O.	90 lagging (ad	justable)	
	Power Curtailm	nent (kVA)			0110)%/0.1% Steps			
_	MPPt Range (\	/DC) ^[3]			50	00V-820V			
INPUT	Max. permissib	le DC voltage				1000V			
Z	Max. continuou	us DC current (A)	500A	750A	1000A	1250A	1500A	1750A	2000A
	Max. short circ	uit DC current (A)	650A	975A	1300A	1625A	1950A	2275A	2600A
مة _د	Max. Efficiency	PAC, nom (η)	98.6%	98	3.6%	98	3.6%	98	.6%
> ∃	Weighted CEC	Efficiency (η)	98.0%	98	3.0%	98	3.0%	98	.0%
N P	Max. Standby (Consumption (Pnight)			< approx.	40W/per mod	lule		
S.S.	Cantral Dayyar	Cumple		В	uilt-in Internal	transformer as	standard		
EFFICIENCY & AUX. SUPPLY	Control Power	Supply	((Optional extern	al 3x208VAC	oower supply a	and UPS backu	p system)	
ш `	Avg. Power Co	nsumption	920W	1380W	1840W	2300W	2760W	3220W	3680W
	Dimensions	mm ^[4]	1900x1020x2400	2900x10)20x2400	3900x10)20x2400	4900x10	20×2400
H	[WxDxH] mm	inches	74.8 x 40.2 x 94.5	114.2x 4	0.2 x 94.5	153.5 x 4	0.2 x 94.5	192.9 x 4	0.2 x 94.5
Z	Weight ^[5]	kg	1720	2.	780	31	350	49	00
CABINET		lbs	3800	6	130	8:	500	108	300
O	Air Flow			Intake thr	ough lower pa		rough upper s	ide	
	Type of ventilat								
4	Degree of prote								
ő Þ		nbient Temperature ^[6]					+50°C		
μŘ	Relative Humid								
ENVIRON- MENT		above sea level) ^[6]		1000m; >			n (kVA) per 100	0m	
	Noise level ^[7]	·							
거핑	Interface				Alphar	numeric display	/		
₹.	Communication	n	RS23	32 / RS485 / U	SB / Ethernet,	(Modbus RTL	J Protocol, Mod	dbus TCP/IP)	
CONTROL	Analogue Input	ts	1 progra	ammable and o	differential inpu	ıts; (0-20mA c	or ± 10mV to ±	10V) and PT10)
υZ	Digital Outputs	5	2 electri	cally-isolated p	programmable	switched relay	s (250VAC, 8A	or 30 VDC, 8A	4)
	Craunal Fault D)vataatian		Float	ing PV array: Is	solation Monito	ring per MPP		
	Ground Fault P		Ground	ded PV array (ole): GFDI prote	ection per MPF	1
	Heating Resisto								
S	Emergency Sto								
	General AC Circ	cuit Breaker							
Ĕ	AC contactor								
PROTECTION	AC Circuit Brea	aker							
20.	DC Contactor		NEMA 3R						
₫	DC Fuses								
	General DC pro	otection	/B 0 /		Optional Disco	_			
	0,40,514	rataction						erating handle)	ral
	Overvoltage Pr		DC and	ac inverter sic				nternal Standar	u
	Lightning Prote	ections			optional (inte	grated in the i	iverter)		

NOTES [[1] Values at 50°C.

[2] Maximum ambient temperature 40°C.
[3] Values at 1.00·Vac nom and cos Φ = 1.
[4] Units with integrated DU subsystem (HEC+) will increase 1000mm in width.

[5] Preliminary. Consult Power Electronics.[6] Other characteristics consult with Power Electronics.[7] Sound pressure level at a distance of 1m from the rear part.

HEC-UL | Technical Characteristics 208VAC

				208VA	: - MPPt i	ange 330	Vdc-600\	/dc	
			FRAME 0 - FS	FRAM	E 1 - FS	FRAM	E 2 - FS	FRAMI	3 - FS
NUMB	ER OF MODULES	;	2	3	4	5	6	7	8
FREES	SUN MODEL NUM	BER	2 3 4 5 6 7				FS0560CU	FS0640CU	
	Continuous AC	Output Power (kVA)[1]	160	240	320	400	480	560	640
		Power (+10%) (kVA) ^[2]	176	264	352	440	528	616	704
	Continuous Ou	tput AC Current(A)	444	666	888	1110	1332	1554	1776
ž	Operating Grid	Voltage(VAC)		•		208Vac			
OUTPUT	Operating Rang	ge, Grid Frequency				60Hz			
0	Voltage Ripple,	, PV Voltage				< 3%			
	Current Harmo	nic Distortion (THDi)			< 3% at	nominal powe	er		
	Power Factor (cos phi)/@max. power	0	.0 leading0.0	lagging / 0.9	0 leading 0.!	90 lagging (ac	ljustable)	
	Power Curtailm	nent (kVA)			0110	%/0.1% Steps			
-	MPPt Range (V	/DC) ^[3]			33	0V-600V			
TUGNI	Max. permissib	le DC voltage				600V			
Z	Max. continuou	is DC current (A)	500A	750A	1000A	1250A	1500A	1750A	2000A
	Max. short circ	uit DC current (A)	650A	975A	1300A	1625A	1950A	2275A	2600A
« ة	Max. Efficiency	PAC, nom (η)	98.6%	98	3.6%	98	3.6%	98	.6%
₽₫	Weighted CEC		98.0%	98				98	.0%
SCE	Max. Standby C	Consumption (Pnight)							
₽ ×	Control Power	Supply							
EFFICIENCY & AUX. SUPPLY						1		1	
	Avg. Power Cor								3680W
	Dimensions [WxDxH] mm	mm ^[4]							
늅	[VVDXH] IIIII	inches							
CABINET	Weight ^[5]	kg							
S	A in Elem	lbs	3800						300
	Air Flow Type of ventilat	ion		intake thro	ougn lower pa		rougn upper :	side	
	Degree of prote								
ż		nbient Temperature ^[6]					-50°C		
S F	Relative Humid						30 C		
ENVIRON- MENT		above sea level) ^[6]		1000m: >			(kVA) ner 10	Ωm	
ш	Noise level ^[7]	35010 000 10101)		1000111,			. (,) po. 10	0111	
ιш	Interface						/		
AC 30	Communication	2	DC37	2 / DS/185 / LI	· · · · · · · · · · · · · · · · · · ·			dhus TCD/ID)	
ΕË									\ <u>\</u>
CONTROL	Analogue Input		· -		<u>.</u>				
_	Digital Outputs		2 electric					or so voc, a	A)
	Ground Fault P	rotection	Ground		-			ection per MP	P
	Heating Resisto	ors			S	Standard			
	Emergency Sto	р			(Optional			
SNS	General AC Circ	cuit Breaker			Standard; I	External Opera	ation		
읃	AC contactor								
Ę	AC Circuit Brea	ıker							
PROTECTIONS	DC Contactor								
ā	DC Fuses		SOOA 750A 1000A 1250A 1500A 1750A 650A 975A 1300A 1625A 1950A 2275A 98.6% 98.6% 98.6% 98.6% 98.0%						
	General DC pro	tection	/F 0 /			_			
	Overvoltage Protection		DC and A					nternal Standa	ira
	Lightning Prote	CLIONS			optional (inte	grated in the i	iverter)		

NOTES [[1] Values at 50°C.

[2] Maximum ambient temperature 40°C.
[3] Values at 1.00·Vac nom and cos Φ = 1.
[4] Units with integrated DU subsystem (HEC+) will increase 1000mm in width.

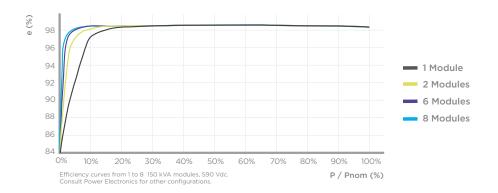
[5] Preliminary. Consult Power Electronics.

[6] Other characteristics consult with Power Electronics.
[7] Sound pressure level at a distance of 1m from the rear part.



HEC-UL | Efficiency Curves Operational Diagram

EFFICIENCY CURVES



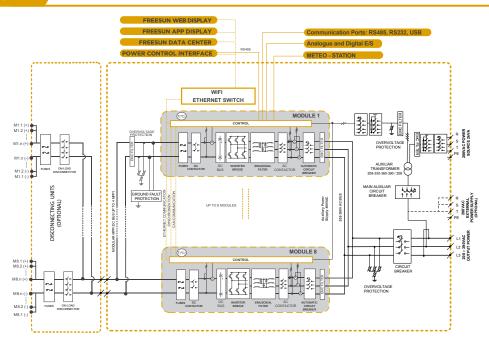
CONFIGURABLE RATINGS

		MPPt RAN	GE (VDC) [2]	
# MODULES	330V-600V	500V-820V	540V-820V	585V-820V
2	160kVA	250kVA	280kVA	300kVA
3	240kVA	380kVA	420kVA	450kVA
4	320kVA	500kVA	560kVA	600kVA
5	400kVA	630kVA	700kVA	750kVA
6	480kVA	750kVA	830kVA	900kVA
7	560kVA	880kVA	970kVA	1050kVA
8	640kVA	1000kVA	1110kVA	1200kVA
C Output Voltage	208V AC	330V AC	360Vac	390Vac

[1] Values at 50°C, 60Hz

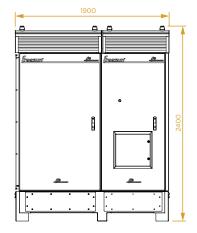
[2] Values at 1.00·Vac nom and cos Φ = 1.

OPERATIONAL DIAGRAM

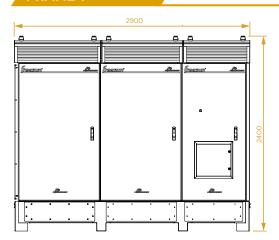


HEC-UL Dimensions

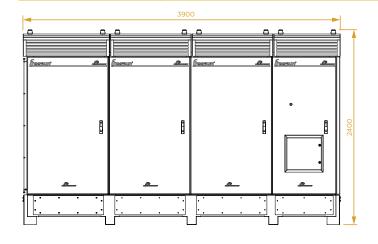




FRAME 1

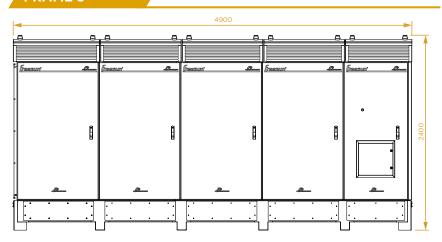


FRAME 2



	HEC	HEC+		
FRAME 0	1900x1020x2400	2900x1020x2400		
FRAME 1	2900x1020x2400	3900x1020x2400		
FRAME 2	3900x1020x2400	4900x1020x2400		
FRAME 3	4900x1020x2400	5900x1020x2400		

FRAME 3



HEK Solar Inverter





FREESUN HEK Open Skid Platforms are fully outdoor solutions tailored for large utility scale PV plants, complete with factory integrated DC disconnection and protection, Freesun HEC solar inverters, step-up pad-mount transformer and auxiliary equipment. The MW Skid blocks will reduce the project complexity and costs by improving the road transportation, installation, commissioning and maintenance.

Freesun HEC-UL inverters are equipped with the latest industrial developments which offer the maximum yield and proven reliability for your utility scale projects.

Freesun HEK open skid platform offers the maximum yield and reliability, being ready to connect up to 2.5MW















HEK | Technical Characteristics

	SAMPLE INVERTER CONFIGURATION	HEK - 1.2MW FS1200PU	HEK - 1.5MW 2x(FS0751PU)	HEK - 1.66MW 2x(FS0830PU)	HEK - 2MW 2x(FS1000PU)	HEK - 2.4MW 2x(FS1200PU)	HEK - 2.5MW 2x(FS1250PU)	
	MV Output Voltage(V)	13.8kV(± 10%)						
⊨	Nominal Power (kVA) @ 50°C[1]	1200kVA	1500kVA	1660kVA	2000kVA	2400kVA	2500kVA	
5	Inverter Output Voltage (V)	390Vac	390Vac	360Vac	330Vac	390Vac	390Vac	
5	Rated Frequency and Variation			60Hz (± 0.2%)				
AC OUTPUT	Inverter Max. Output Current (A)	1776	2x1110	2x1333	2x1750	2x1776	2x1850	
	Current Harmonic Distortion (THDi)	<3% THDi						
	Power Factor(cos phi)[2]/@max. power Power curtailment (%)	0.0 leading0.0 lagging / 0.90 leading0.90 lagging (adjustable)						
	Transformer Type	0.100% /0.1% Steps Pad Mount - Loop or radial feed dead front						
% Δ Α Α	Input/Output Voltage	0.390kV/13.8kV	2x0.390kV/13.8kV		2x0.330kV/13.8kV		2x0.390kV/13.8kV	
	Transformer Vector configuration	Dyn11	2X0.030KV/ 10.0KV				200.000007 10.000	
EA	Transformer vector configuration							
TRANSFORMER & SWITCHGEAR	-	200A HV bushing EDZ Dialectric fluid Winding town rise 65°C						
	-	FR3 Dielectric fluid Winding temp. rise 65°C 2FCAN, 2FCBN @2.5%						
	MV Switchgear	Liquid temperature gauge, Pressure vacuum gauge, Liquid Level gauge, Pressure relief valve						
		200A two position load break switch						
		Bayonet fuse in series with the current limiting fuse						
W/DU	DC Voltage Range MPPT (VDC)[3]	520Vdc-820Vdc	520Vdc-820Vdc	540Vdc - 820Vdc	500Vdc-820Vdc	520Vdc-820Vdc	520Vdc-820Vdc	
	Max. permissible DC voltage			100	0Vdc			
	Max. continuous DC current (A)	2000A	2500A	3000A	4000A	4000A	4000A	
	Max. shortcircuit current	2600A	2x1625A	2x1950A	2x2600A	2x2600A	2x2600A	
	Array Configuration			Floating earth o	or grounded pole			
≿	Inverter Power Supply Built-in transformer 3P -330/360/390/400Vac - 208Vac)Vac - 208Vac Opt	ional built-in UPS	System		
AUXILIARY SERVICE	Station Auxiliary transformer	Optional 15kVA,30kVA -208V,120V						
	Optional Equipment [5]	Communication Cabinet Low Voltage Cabinet						
MECHANICAL DATA	Dimensions (feet) (WxL) [6]	7′x 30′ 9′- 7 _{3/4} ″ x 34′						
	Weight (lb) [6]	30.000 45000 - 51500						
	Enclosure	Stainless Steel construction & Rockwool Panel Sandwich isolation						
	Cooling	Independent VSD control cooling - Intake through the bottom part blown out through the top						
	Skid construction	10" Channel base frame, skid base frame height 1"						
Z ΜΕ	Degree of protection	Outdoor (NEMA3R)						
	Permissible Ambient Temperature ^[5]	-20°C+50°C						
	Humidity	0% to 95% Condensing - Active heating controlled by higrometer						
<u>R</u>	Max. Altitude (above sea level) ^[5]	1000m; >1000m power derating 1% Sn (kVA) per 100m						
EN	Noise level	< 70 dBA						
CONTROL	Communication	RS232 / RS485 / USB / Ethernet, (Modbus RTU Protocol, Modbus TCP/IP, Optional GSM / GPRS)						
	Inputs & Outputs	1AI, 2DO, programmable per module						
	Interface	Graphic Display / Optional Freesun Web display or App display						
	Monitoring	Freesun Data Center, Freesun Web Portal, Open Modbus RTU protocol						
GRID SUPPORT & STANDARDS	Grid Support Functions	LVRT, HVRT, ZVRT, FRT, Ramp rate, Reconnection, Anti-Islanding, Power curtailment, PF control, Remote Stop, Compatible with every local requirement						
	Protections	E-Stop, 2xHV, 2x LV, 2xHF, 2xLF, current & voltage unbalance, OC protections, others consult PE						
	Standards Freesun Inverter	UL1741, CSA 22.2 No.1071-01, IEEE1547,						
	Standards Power Transformer	IEEE - C57.12.00, IEEE C57.12.34, IEEE C57.12.28, IEEE, C57.12.29, IEEE C57.12.70, IEEE, C57.12.80, IEEE C57.12.90, IEEE C57.9 and NEMA						

NOTES

[1] Consult Power Electronics for derating curves. [2] Available adjustable power factor 0.80leading...0.80 lagging, consult P-Q charts. [3] Values at 1.00Vac nom and cos Φ = 1. [4] Maximum DC cable section per connexion and pole. The installer must also consider for the cable selection the factors such as length of cable for each

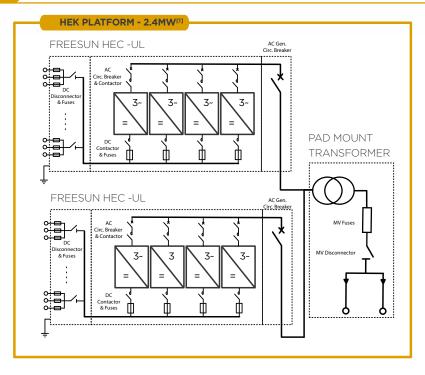
installation, environmental conditions, aluminium conductors, installation methods and requirements set out in current regulations applicable in the country of installation.

[5] Other characteristics consult with Power Electronics.

[6] Preliminary dimensions and weight.

OPERATIONAL DIAGRAM

NOTES



Other configurations consult Power Electronics. Some Freesun HEK units may differ from the concept shown in the image.



ENERGY STORAGE Solar solutions





BESS

Battery Energy Storage System





The decentralized and uncontrollable photovoltaic energy generation presents grid stability challenges and loss of profitability. Power Electronics' Battery Energy Storage System (BESS) is a turnkey and tailored solution designed for utility-scale PV plants that demand the stringent grid interconnection requirements. From on-grid applications that requires the fast dynamic support functions to those off-grid applications that look for load levelling strategies.

Freesun well-proven equipment can be connected with any available battery technology such as lithium-polymer, lithium-ion, Ni-Cd, Fe-Cl or Vn redox-flow,... However Power Electronics relies on lithium-polymer batteries powered by Kokam. A reliable and flexible manufacturer, committed to client and ready to face the challenges that the PV facilities are addressing worldwide.

Power Electronics' BESS offer reliability and flexibility to cutting-edge tech projects





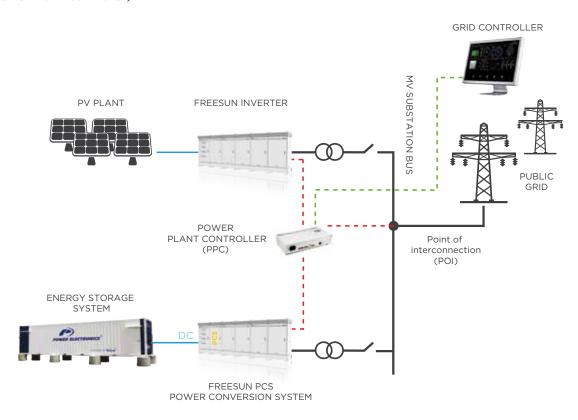






Battery Energy Storage System

The BESS comprises a lithium-polymer battery container connected to a Freesun PCS (Power Conversion System) that follows the instruction of the main governor of the plant the Freesun PPC (Power Plant Controller).



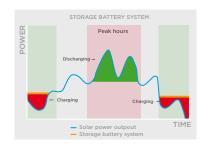
Freesun PPC is a PLC based microprocessor that monitors the POI (Point of Interconnection) and determines the active and reactive power set points of the inverter units. It can perform multiple power and dynamic grid support functions such as:



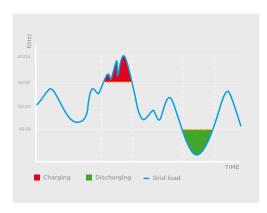
PEAK SHAVINGReduce your fixed cost by reducing your maximum power demand.



POWER RAMP UP/DOWN CONTROL Smooth the rate of change of power due to a cloud cover or other sources.



LOAD LEVELLING Reduce the maximum amount of energy purchased from utility during peak hours.



FREQUENCY REGULATION SYSTEM

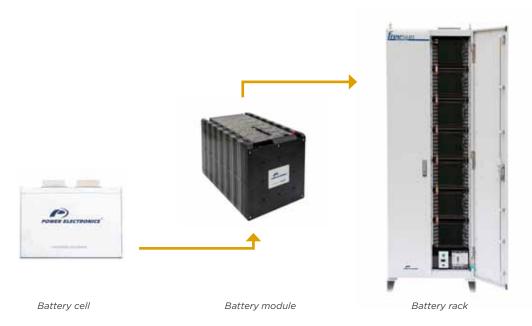
Active power control to support the stabilization of the grid frequency. The BESS discharges and charges the battery in overfrequency and underfrequency issues respectively.



VOLTAGE REGULATION SYSTEM

Reactive power control to stabilize the grid voltage. Cos $\boldsymbol{\phi}$ regulation from pure lagging to pure leading.

The KCE Battery Container is suited for medium and large scale application from 100kWh to 2MWh. It can be delivered in a 20 feet or 40 feet steel container that houses the battery banks, the BMS system, cooling system and the entire safety equipment ready to connect the DC wiring. Each battery bank can be equipped from 1 to 5 parallel connected battery racks, and at the same time the battery bank is connected to a Freesun PCS that transform the direct current to alternate current. Each battery rack comprises a connection of lithium-polymer battery modules in series that leads to an operating voltage range from 600Vdc to 800Vdc.



Each battery rack is monitored by its own Data BMS that informs the system BMS and Freesun PCS about SoC (State of Charge), cells temperature, current and voltage protections, charge and discharge current and voltage limits.

A MODULAR ESS AND PCS ALLOW POWER ELECTRONICS TO ADDRESS EACH SINGLE CHALLENGE WITH THE MOST COST-EFFECTIVE PROPOSAL

PCS

Power Conversion System





For decades, the energy production industry is being deregulated and new markets are embracing the renewable energy sources. Their high penetration is creating power transmission instability challenges, thus Grid Operators request stringent dynamic and static grid support features to solar inverters and Power Conversion Systems (PCS).

Freesun PCS offers proven hardware to cope with this new storage and grid support challenges. It includes high advance control software with the latest Voltage and Frequency Ride Through features, and together with the Freesun solar inverters, a Power Plant Controller and a battery set will supply the active power required to perform the desired Ramp Rate and frequency regulation Control.

Backed by our proven solar inverter series, Power Electronics offer indoor or outdoor units, or a complete PCS stations. The PCS stations are turnkey solutions that are ready to connect the battery container and the MV power distribution wiring. It is available over a concrete station, steel container or open skid platform that include the PCS unit, the MV power transformer, the MV protection cells and the LV auxiliary cabinets.

Freesun PCS is a modular IEC and UL compliant solution from 300kW to 1800kW with configurable DC and AC voltages that make it compatible with all the battery technologies and manufacturers. Power Electronics is the best partner for your MW installation by means of its reliability engineering and outstanding guarantee condition.

Proven hardware and rugged outdoor design featured with the latest control









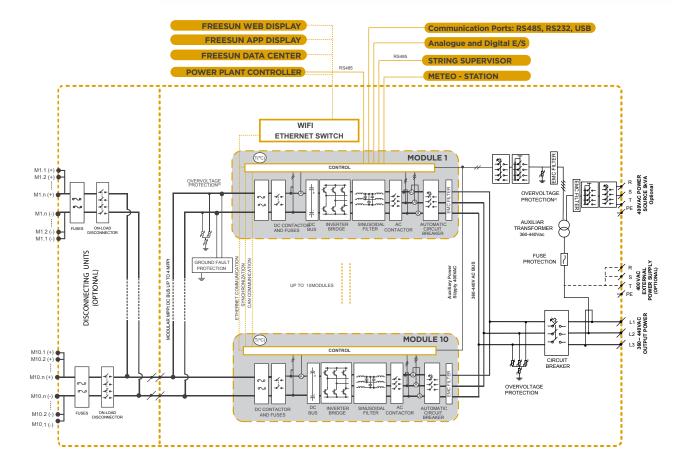


PCS | Technical Characteristics

			FREESUN PCS				
	Nominal AC Output Po	ower (kVA)[1]	125kVA - 1800kVA				
	Overload (%)		125% < 60s				
	Output Voltage (VC)	PCS unit	360Vac - 440Vac				
	Output voitage (vc)	PCS stations	10kV - 36kV				
OUTPUT	Grid frequency		50Hz - 60Hz				
	Voltage ripple, PV Volt	tage	< 3%				
	Current Harmonic Dist	ortion (THDi)	< 3% at nominal power				
	Reactive power compe	ensation	0.0 leading 0.0 lagging adjustable				
	DC voltage range (Vd	c)	540V-850V				
INPUT	Maximum DC voltage	(Vdc)	1000V				
INPUT	Maximum DC current	(A)	500A - 3000A				
	Battery technology		All compatible (BMS required)				
	Efficiency PAC (η)	'	> 97% at rated power				
EFFICIENCY	Standby consumption	(Pnight)	< aprox. 400W				
	D () !!		Indoor Units -IP21				
	Degree of protection		Outdoor Units - IP54				
	Maximum ambient temperature [2]		-20°C+50°C				
ENVIRONMENTAL	Relative Humidity (%)		Indoor units: 10% to 95% non condensing				
CONDITIONS			Outdoor units: 4% to 100% condensing				
	Max. Altitude (above s	ea level) [2]	1000m; 1000m 1% power derating Sn (kVA) per 100m				
	Noise level [3]		< 79dBA				
	Cooling		Forced VSD cooling				
	Communications		RS232 / RS485 / USB / Ethernet,				
CONTROL			(Protocol Modbus RTU, Ethernet TCP/IP, Optional GSM / GPRS)				
CONTROL	User interconnection		1AI, 2DO, programmable per module (Max. 8-10)				
	Plant Manager		Freesun Power Plant Controller (PPC)				
			Local or remote by PPC setting (cos \(\phi \) or \(\psi \))				
	Reactive Power Comp	ensation	Automatic curve Q(Active Power)				
			Automatic step curve Q(AC voltage) Automatic hysteresis curve Q(AC voltage)				
	Voltage Ride Trough c	anahility	Dual setting high and low voltage protection - 0-470Vac, 0.01s -60s				
DYNAMIC GRID	Frequency Ride Troug		Dual setting high and low frequency protection, -5% to +4%, 0.01s -100s				
SUPPORT	Grid Support Voltage		Standard built-in				
	Anti-islanding	DIF3	Standard built-in				
	PCS reconnection		Configurable: 5120s delay time, 1 to 30 attempts, Attempts auto-reset				
	Reconnection ramp ra	to	Adjustable				
PROTECTIONS	AC disconnection		AC circuit breaker				
PROTECTIONS	DC Overcurrent protection		Optional General DC fuse cabinet and DC on-load disconnectors				
	Ground fault		Ground fault monitoring				

NOTES

[1] Values at 40°C
[2] Other characteristics, consult Power Electronics.
[3] Sound level at a distance of 1m from the rear and front part.



PPC Power Plant Controller





For decades, high power facilities have been located in isolated areas that have made investment in grid connection unfeasible, so many have been powered by gas, diesel or fuel generators. Despite a rising trend in oil prices and government taxes imposed on high CO₂ producers, any other feasible technologies have not been available until now.

The integration of an alternative power source creates an unprecedented opportunity to reduce operational costs to off-grid industrial and commercial facilities. Freesun's design and topology bring together the engineering expertise in industrial power electronics development, and the solar plants economic and technical capability. We are aware of continuous operation applications and we understand that a process shutdown could result in a large reduction of income for your company. Therefore a unique modular and redundant system, ensures the availability of string inverters and the competiveness of central inverters. We offer a set of solutions that can be customised to your facilities to ensure maximum yield and optimal energy management.

Power Electronics is already supplying in world leading companies in Mining, Water and the Oil & Gas sector around the globe (Australia, Brazil, Chile, Germany, Mexico, Mongolia, New Zealand, Korea, South Africa, Spain...) due to a highly reliable product and from what has brought us to where we are now; outstanding technical service POWER ON SUPPORT, together with our vertically integrated production which allows us to offer unique delivery times.

It's a reality, we have already reached photovoltaic - diesel parity!





PPC | Technical Characteristics

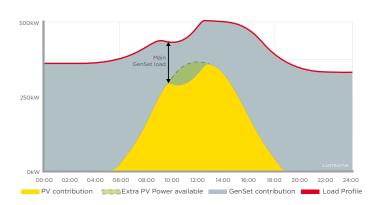
	Dimensions (WxDxH)	265 x 146 x 66 mm			
	Weight	635q			
GENERAL DATA	Enclosure	2mm Steel			
OLNERAL DATA	Mounting system	DIN35 rail, wall mounting anchorages			
	Compatible Inverters	Freesun HE and PCS by Power Electronics			
	Voltage, Consumption, Freq.	100Vac -240 VAC , 100mA, 50Hz-60Hz			
POWER SUPPLY	Socket	C type			
DIGITAL INPUTS	4 x Digital Inputs: Programmable inputs and active high (24Vdc). Optically isolated				
	1 x RS485 Port	3 wires (GND,A,B), Modbus RTU			
COMMUNICATIONS [1]	1 x USB Port	PC connectable using a master Modbus configurator (ModScan or similar). Reserved for TS.			
	1 x CAN Port	3 wires (LO,GND, HI), Modbus RTU			
	1 x Ethernet Port (RJ45)	Modbus TCP/IP			
	Operation Temperature	0 - 50°C (32°~128°F)			
	Altitude	< 2000m above sea level			
ENVIRONMENTAL CONDITIONS	Storage temperature	-20 - 80°C (-4°~176°F)			
CONDITIONS	Humidity	5 - 95% (non-condensing)			
	Degree of protection	IP20			
CERTIFICATES	CE				
OTHERS	Web interface for local and remote monitoring				
OTHERS	Customised solution				

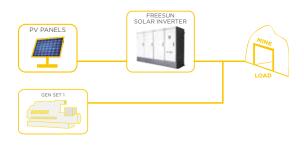
^[1] Communication parts can be customized depending on PV plant design without prior notice.

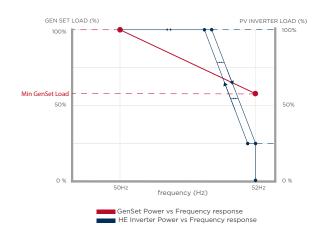
PLUG AND PLAY

Facilities with a high load profile that are considering a progressive PV penetration in their off-grid power supply are able to install the Freesun HE solar inverters without any additional control, measurement or communication hardware. The GenSet acts as the main governor of the system running under normal operation mode by balancing the power through the variation of the grid frequency (ISO8528-5:2005). The HEC Inverter, coupled by the AC bus, monitors the frequency and adjusts its power injection in order to both maximize the fuel saving, and to ensure minimum GenSet load and spinning reserve. Additionally, dynamic grid support features can be programmed to enhance your plant power quality.

- Compatible with new and retrofit projects
- Scalable system
- No additional hardware
- PV penetration depends on the load profile

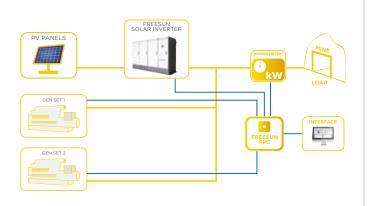


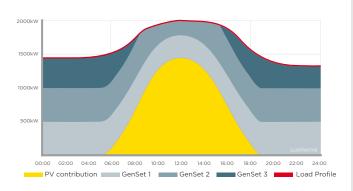




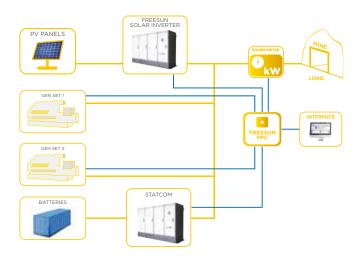
POWER PLANT CONTROLLER

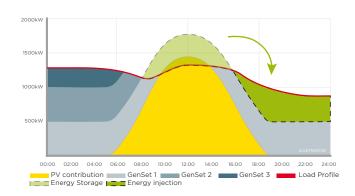
The Freesun Power Plant Controller (PPC) will be the main governor of the most complex hybrid systems by monitoring the point of interconnection (POI) and at the same time controlling the power generation and storage equipment. The PPC is equipped with the latest PLC based microprocessor that interacts through the programmable digital/analogue signals and communication ports (Modbus RTU -RS485/fiber optics or Modbus TCP/IP- Ethernet TCP/IP). The Freesun PPC together with the Freesun HE family inverter series can be customised for those countries (Puerto Rico, Hawaii....) that require full compliance to stringent dynamic grid support response at POI.





- PPC main governor and interface of the system
- Multiple GenSets control
- No storage- PV penetration depends on load profile
- Centralized dynamic grid support at POI





- PPC main governor and interface of the system
- Multiple GenSets and storage equipment control
- Centralised dynamic grid support at POI
- Power shaping Enhanced broad implementation of decentralised PV
- Power smoothing Enable ramp rate control



COMMERCIAL SCALE Solar Inverters



BAUART GEPRÜFT TYPE



LVT Solar Inverter





Freesun LVT series is the perfect solution for commercial scale solar PV plants, being available from 20 to 100kW.

Equipped with a high efficiency low voltage transformer, it is the most robust and compact central inverter both indoor and outdoor versions, featuring the last dynamic grid support features, FFA (Full Frontal Access), stand alone cabin, DC/AC protections, and PMTA (Power Multiple Tracking Algorithm).

Easy to install and ready to produce with the highest quality performance certified by TÜV Rheinland.

> Freesun LVT is the perfect definition of solar technology, reliable and comprenhensive















Full Frontal Access FFA

Based on our experience in the industrial sector, we know how important it is to have full access to the vital elements of the equipment. This not only means that you can see the "inside" of your inverter easily, it also helps any servicing and maintenance to be made with no effort. In Power Electronics we believe that doing things better is always an advantage for the client, and this is why we work to make give full access to all the important elements of the inverter





Efficiency

It has a yield of 96.5% and 97.1% European maximum efficiency. However, we know that what gives an inverter a true efficiency throughout the years is not only the rates, but a number of other important aspects to be considered.

Conditions. The LVT inverter is able to operate in adverse weather conditions being tested to work without derating or production loss in temperatures ranging from -20°C to +50°C. Thus the series LVT can be considered one of the strongest inverters in the market .

Testing. Also, after thorough testing in our laboratories with a climatic and anechoic chamber, the inverter LVT has passed all European certifications regarding electromagnetic emissions, which make it a compatible system with the strictest requirements of our customers

Certification. The quality and safety design have been certified by TÜV Rheinland.

Protections. The use of all necessary protections: overvoltage protector, isolating monitoring, DC EMC filter and EMC output filter, and the overvoltage protector among others, provide the LVT with all possible control elements to guarantee the safety of the inverter, the installation and the grid.

Conformal Coating. All the electronics are treated with a selective varnish, which we use as standard for all our equipment, specially designed to resist in environments with high presence of aggressive agents in the toughest conditions all over the world.

PMTA. The most advanced control of Maximum Power Point with our PMTA algorithm.

True 24h service. Not to forget Power Electronics' commitment to 24h service every day of the year, which means that you will have the fastest and best service in the market, with a permanent true Power On Support phone line available with direct contact with technical engineers. This is what we call... Efficiency.



Ventilation

Available both for indoor and outdoor versions the most advanced cooling system keeps the electronic components within the operating temperature range even in the most difficult situations without ongoing maintenance. We have great experience in high temperature environments (around 50°) with no power derating.



Commissioning (Start Up)

Freesun LVT series inverters are easy to install, all parameters are factory pre set to allow a quick installation. Once you make connections, the inverter is able to synchronize automatically.

Anyone can start up the LVT without having specific training.



Protections

Simple reliable and safe, the LVT has all the necessary protections based on the latest legislation such as the Italian CEI 0-21, G 59/2 English and German VDE.

Any anomaly coming from the PV installation will not affect the solar inverter or the grid due to both the DC and AC protections built in the inverter.

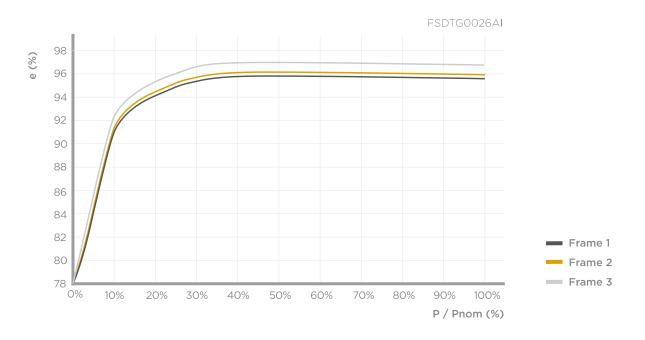


LVT | Technical | Characteristics

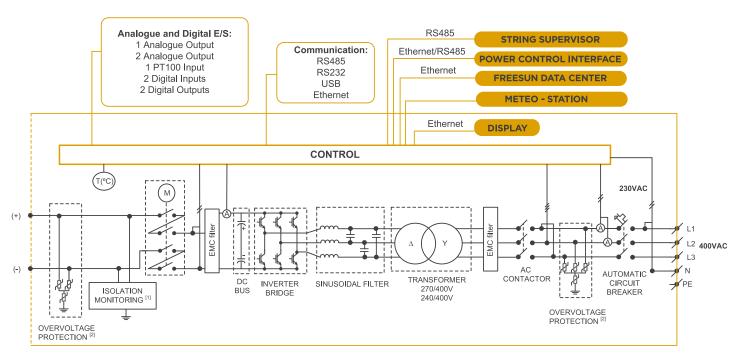
FREESU	UN LVT SERIES			FRAME 1 - FS			FRAME 2 - FS		FRAME 3 - FS		
			FS0020_T	FS0025_T	FS0030_T	FS0035_T	FS0040_T	FS0050_T	FS0060_1	FS0080_T	FS0100_T
	Nominal AC Output Power (Operating Grid Voltage(VAC		20	25	30	35	40 -00V (± 10	50	60	80	100
	Operating Range, Grid Freq						50Hz - 60H				
OUTPUT	Voltage Ripple, PV Voltage		1			< 3%			1		
	Nominal AC Current (A)		30	36	43	51	58	73	87	116	145
	Current Harmonic Distortion	ı (THDi)					at nominal		1		
	Power Factor (cosineφ)				0.9			ging adjustab	ole		
	DC Voltage Range MPPt (VI						450V - 820				
	Maximum permissible DC vo						/ 1000V (C				
	Maximum permissible DC cu	urrent (A)	52	65	77	90	103	129	155	206	258
INPUT	Maximum PV Power (kWp)	۷)	24	30	36	42	48	60	72	96	120
	Number of DC connections Recommended cable sectio	n (ma ma 2)[3]	10	3 per 16	25	٥٢	7.5	3 per pole	70	4 pei	pole 95
		` '	16			25	35	50	70		
	Max. Efficiency PAC, nom(η) Euroeta (η))		95. 95.				96.2% 95.5%			.1% 5%
EFFICIENCY	Max. Standby Consumption	(Desert)		95.	0%		approx. 40			96.	5%
		(Pnignt)									
AUXILIARY	External Auxiliary Voltage						OV, 50 / 60				
	External Back - up Fuse for A	uxiliary Supply	ply B16A, 1-pole								
	Dinagnaiana FM/vDvIII rana	Indoor		802 x 723 x 1525		1003 x 723 x 1525		1403 × 10	08 x 1625		
	Dimensions [WxDxH] mm	Outdoor		840 x 75	55 x 1600		104	40 x 755 x 16	00	1440 x 10	40 x 1700
CABINET Weight (kg)	Weight (kg)	ght (kg) Indoor		528				742			16
		Outdoor		53	35			750		11	25
	Air Flow		Intake thorough rear lower part and both sides blown out through upper side (Outdoor) Intake thorough rear lower part blown out through upper side (Indoor)					tdoor)			
	Degree of protection:					IP54	/ IP44 (Ou	tdoor)			
	Electronic area / connection	ı area	IP21 (Indoor)								
	Permissible Ambient Tempe		-20°C+50°C								
ENVIRON-	Relative Humidity		Indoor (10% to 95% non-condensing)								
MENT			Outdoor (4% to 100% condensing)								
	Pollution Degree		PD3								
	Max. Altitude MASL ^[4]		1000m								
	Noise level		<72dBA								
	Communication		RS232 / RS485 / USB / Ethernet. (Modbus RTU, Ethernet TCP/IP, Optional GSM / GPR						GPRS)		
	Digital Inputs							ılvanically isc			
CONTROL	A selection to the selection of the sele				2 p	_		ferential inp	uts		
CONTROL INTERFACE	Analogue Inputs			V-16			nt signal: C		\I 1 1	DT100 I	_
INTERFACE	String Supervisor Interface			voitage sig	gnai: Tuli sc		rabie (± 101 35 / Modbi	mV to ± 10V), and i x	PTIOO Inpu	T.
	Digital Outputs		2	oloctrically-i	colated pr				\/\C	or 70 V/DC	0 //)
	Analogue Outputs		2 electrically-isolated programmable switched relays (250VAC, 8A or 30 VDC, 8A) 1 Analogue. Output galvanically isolated.							0A)	
	Ground Fault Monitoring ^[5]		Standard built in / Optional configurable.								
	Heating Resistors										
	Emergency Stop Contactor AC Side Circuit breaker AC side		Standard (Outdoor) / Optional (Indoor) No (Outdoor) / Optional (Indoor)								
						110 (0 atao	Standard				
PROTEC-							Standard				
TIONS	Motorized Circuit breaker					MO	CB as stand				
	AC Overvoltage Protectors						al Standard				
	DC Overvoltage Protectors						al Standard				
	Overvoltage Protectors for A	uxiliary Supply				Interna	al Standard	Type 2			
	Lightning Protections	Optional Type 1									

LVT | Efficiency Curves | Operational Diagram

EFFICIENCY CURVES



OPERATIONAL DIAGRAM



[1] In positive pole or negative pole earth connected installations, the protection must be disconnected.

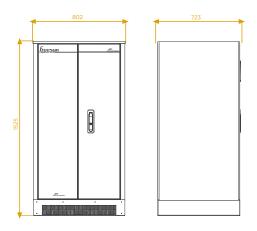
[2] Optional AC and DC lightning protection.

FSDTG0006CI

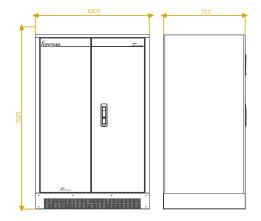


LVT | Dimensions

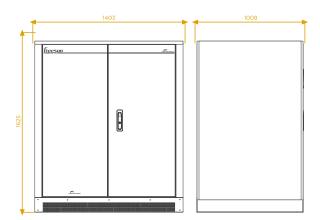
INDOOR



		DIN			
FRAME	REFERENCE				WEIGHT (kg)
1	FS0020	1525	802	723	528



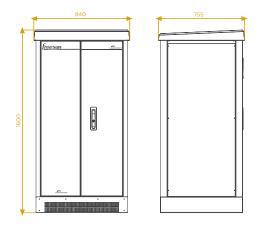
		DIN	MENSIONS (n	nm)	
FRAME	REFERENCE				WEIGHT (kg)
2	FS0040	1525	1003	723	742



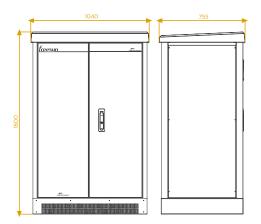
			DIMENSIONS (mm)				
FRAME	REFERENCE	HEIGHT (H)	WIDTH (W)	DEPTH (D)	WEIGHT (kg)		
3	FS0100 T D D D D D D D D	1625	1403	1008	1116		

LVT | Dimensions

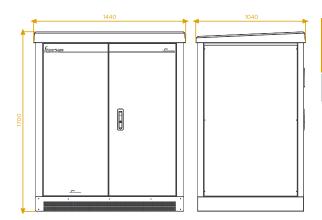
OUTDOOR



		DIN			
FRAME	REFERENCE			DEPTH (D)	WEIGHT (kg)
1	FS0020 OTILIABADA FS0025 OTILIABADA FS0030 OTILIABADA FS0035 OTILIABADA	1600	840	755	535



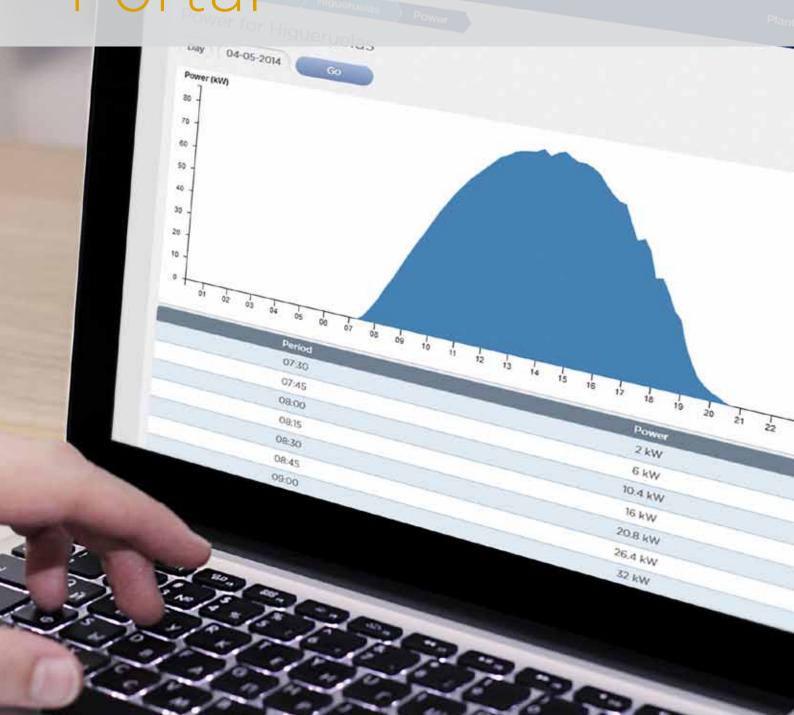
		DIN	MENSIONS (r	nm)	
FRAME	REFERENCE				WEIGHT (kg)
2	FS0040 OT000000 FS0050 OT000000 FS0060 OT000000	1600	1040	755	750



		DIN	DIMENSIONS (mm)				
FRAME	REFERENCE		WIDTH (W)		WEIGHT (kg)		
3	FS0080 OT	1700	1440	1040	1125		

Monitoring Solutions

Freesun Portal



Freesun Portal

Go online! Freesun Portal is an attractive and comprehensive monitoring tool available with one click through a free web service. The data sent by the Datalogger is stored in Power Electronics Database and meaningful plotted or exported. Whether an EPC or end user can easily check in real time, in any place in the world, and in any device, all the data retrieved by the inverter.

The system refresh every minute the data showing an accurate and comprehensive status of your PV facilities. A single password can give you access to multiple PV plants and at the same time a PV plant can be monitored by many users with different security levels. The web application allows you to introduce the plant information, to select multiple charts or plot intervals, to create daily, monthly or annual reports, and to export data to xls files

Website access	www.freesunportal.com
Available Information	Inverter and module status, Inverter and module Power (kW), Daily Energy (kWh), Total Energy (MWh), Inverter current (A), String current (A), Inverter and Module faults, Others available.
Features	Comprehensive and flexible charts Annual, Monthly, daily reports. Generation of historic data tables Historic data exportation XLS. Files Multiple user licences and administrator capabilities
Language	English, Spanish
System Requirements	Internet Explorer 8, Firefox 5, Google Chrome 14, Safari 5, Opera 11 Java Script and Cookies activated
Communication	Modbus TCP/IP
Ethernet Ports	Ethernet Switch (2x10/100 BaseT RJ45ports)
Data	4Gb SD Card
Features	Real Time Clock, Watch Dog Timer
Installation	Indoor,
Operating/ Storage Temperature	0 to 50°C (32° to 122°F) / -20 to 70°C (-4° to 158°F)
Operating /Storage Humidity	20 to 95% (non-condensing) / 0 to 95% (non-condensing)
Certifications	CE



Freesun Data Center



Freesun Data Center

The Freesun Data Center is a data logger suitable for solar farms' remote monitoring and control. Thanks to the dedicated Microsoft Windows Desktop application, you will easily receive e-mail alerts, or check from your home, office or laptop the daily energy production, weather conditions, security system, inverter status...

The system captures data every 15min showing an accurate and comprehensive status of the solar plant. The application allows you to customize the graphs characteristics and plot intervals (quarterly, hourly, daily, yearly). The trend graphs applet and the Excel export function gives you the opportunity to share the data or to compare the long term performance with other PV plants.

Freesun Data Center is compatible with multiple weather and control accessories such as: irradiance sensors, pyranometers, weather stations, security cameras or optical probes for energy meters.

For those interested in holding its own database, the Freesun Data Center is able to send simultaneously data frames to one or more remote servers. If the communication is lost, the FDC will locally save the data until the communication is restored.

Available Information	Inverter status, Inverter Power (kW), Daily Energy (kWh), Total Energy (MWh), Inverter current (A), String current (A), DC and AC voltages (V). Energy Meters Power (kW), Energy Meters data (MWh), Total Revenues (local currency), CO ₂ savings (kgCO ₂), Performance Ratio Calculation, Others available.
Features	Comprehensive and flexible charts Generation of historic data tables Historic data exportation XLS. Files Multiple user licences and administrator capabilities
Programmable notifications	SMS Messages (Requires GSM modem) - Email Notifications
Language	English, Spanish, German, Italian
System Requirements	Windows XP/Vista/7; Internet Connection; Router Settings Access Intel Celeron, Intel Pentium, Intel Core processor 32 et 64 bits A minimum of 2GB RAM is recommended. 60MB free hard disk place Minimum Microsoft .Net Framework 4.0
Datalogger	Freesun Data Center (Webdom Labs)
Communication	Modbus
Serial Ports	2xRS232, 2xRS232/422/485 w/DB9, Automatic RS485 data flow control RS232: 300 to 115.2kbps ; RS422/485: 300 to 115.2kbps
Ethernet Ports	2x10/100 BaseT RJ45ports
External Signals	Analog Output 420mA; 010V, (PT100/PT1000 compatible) Digital Input (+10Vdc to +30Vdc)
Power Supply	Internal Inverter Supply (12Vdc - 30Vdc) 10W
Data	Onboard 32MB Flash memory - 4Gb Compact Flash Memory
Features	Real Time Clock, Watch Dog Timer
Weather Stations and sensors	Davis Vantage Pro 2, Mencke, Irradiance Sensor, Delta Ohm LP PYRA -02, -03, -10
Other accessories	Optical Probe IEC1107 - Camera ACM-3100 Domo IP SuperCMOS Outdoor Camera SONY Super HAD ¼"
Installation	Indoor,DIN Rail
Operating/ Storage Temperature	0 to 70°C (32° to 158°F) / -20 to 95°C (-4° to 176°F)
Operating /Storage Humidity	20 to 95% (non-condensing) / 0 to 95% (non-condensing)
Operating / Storage numbers	
Certifications	CE, FCC and class A

Freesun Web/App display



Freesun Web/App display

Go Wireless! The ultimate Freesun Web Display and Freesun APP display applications will play a key role on your Plant Service and Management. Any Windows, Android or IOS device will be easily wirelessly connected to the inverter creating a comprehensive and user friendly interface. Forget about using built-in displays with tiny screens or tedious menus, and allow your field technicians to service outdoor units under rain, snow or heavy sunny conditions, without opening or standing in front of the unit.

Freesun Web Display is an embebed application that allows the user to go deep into the unit by using a laptop. Freesun APP Display is a comprehensive APP compatible with IOS and Android devices. Both tools allow the user to monitor the inverter status and to modify the settings.

App display

Inverter status, Inverter Power (kW), Daily Energy (kWh), Total Energy (MWh), Inverter current (A), String current (A), DC and AC voltages (V). Energy Meters Power (kW), Weather Station status, Energy Meters data (MWh), Others available.
Yes
Easy Wireless connection Comprehensive interface Real time data Save and copy settings
English, Spanish
IOS or ANDROID devices
No
Modbus TCP/IP (Wireless)

Web display

Available Information	Inverter status, Inverter Power (kW), Daily Energy (kWh), Total Energy (MWh), Inverter current (A), String current (A), DC and AC voltages (V). Energy Meters Power (kW), Weather Station status, Energy Meters data (MWh), Others available.
Settings control	Yes
Features	Easy Wireless connection Comprehensive interface Real time data Save and copy settings
Language	English, Spanish
System Requirements	Internet Explorer 8, Firefox 5, Google Chrome 14, Safari 5, Opera 11 Java and Cookies activated
Datalogger	No
Communication	Modbus TCP/IP (Wireless)

Accessories & & Customised Solutions



Customers' needs are continuously changing. That's why Power Electronics provide full flexibility to large installation customers by adapting standard units to each project requirements. We are committed to create a smooth workflow and to offer the most suited solution to each single project worldwide. A team of qualified PV Engineers will support you during the whole plant life being the best partners for your investment.



DISCONNECTION AND PROTECTION



DC built-in

A combination of DC fuses and on-load disconnectors can be fitted in one or two module's frame. This solution leads to a limitation of the maximum inverter modules that can be fitted in the same inverter frame size.



Outdoor wall-mounted cabinets

It's a fully customizable wall-mounted outdoor cabinet suited for Freesun HES Stations. Ordering the complete PV station it will be delivered all wired to the inverter and assembled to the station.



DC Outdoor stand-alone cabinets

Outdoor disconnection and protection unit that can fit 6 on-load disconnectors, which can be externally activated, 24 independent channels monitoring and a flexible set of fuses. It is suited to Freesun HEC outdoor inverters under harsh weather conditions.



AC Built in-AC fuses or Circuit breaker

Freesun HE inverters can fit AC fuses or Circuit breaker that protects Freesun inverters from AC shortcircuit.



Indoor stand-alone AC cabinets

An indoor LV or MV AC cabinet can fit any external relays, breaker and protections required by the utility. Consult Power Electronics.

STRING SUPERVISOR BOXES

Considering that large photovoltaic systems are normally connecting in parallel a great number of strings, it can be difficult to detected malfunctions in individual modules. With the STRING SUPERVISOR system developed by Power Electronics, we enhance plant efficiency and module protection by monitoring and protecting from 8 to 24 independent channels. Every string supervisor box is featured with:

- Max. 1000Vdc and compatible with any module.
- Positive and negative poles can be fuse protected.
- Built-in overvoltage protection
- IP65 Robust outdoor enclosure with low maintenance and minimal wear.
- Low stand-by consumption
- RS485 Modbus TCP communication
- Flexible wiring and connection



• SFS 16, 24 String supervisor structure mounted

IEC compliance string supervisor that can monitor from 8 to 24 individual channels. It is suitable to be mounted over the structure of the PV panels..



SFS 8 String supervisor

IEC compliance string supervisor that can monitor 8 individual channels. Two strings can be combined in a single channel duplicating the box capacity.



Ordering Info & Standards



HE - LVT | Configuration Table

		FREES	UN SERIES	
,		LVT SERIES	HE SERIES	
	0080	80	DkVA	
Outrout Danier	0100	100	O kVA	
Output Power				
	1500	150	00kVA	
	I	Indoor		
	0	Outdoor	Outdoor HES-S (Standard concrete station)	
	R	-	Outdoor HES-R (Reduced concrete station)	
Inverter Location	C	-	Outdoor HEC inverter	
	P		Outdoor HEC Inverter w/ integrated DC subsystem	
	T		Outdoor HET (ISO container station)	
	K	-	Outdoor Open Skid station	
	Т	Low Voltage Transformer (LVT Series)	-	
	Н	-	IEC High Efficiency Inverter	
Topology	U		UL High Efficiency Inverter	
.000.093	B		UL High Efficiency PCS	
	S		IEC High Efficiency PCS	
	J	-	JP High Efficiency Inverter	
Maximum input	06		600VDC	
voltage	09	900VDC		
ŭ .	10		1000VDC	
	A	Adjustable isolation b	etween (+), (-) and earth	
Isolating monitoring	N		ic installation earth connected	
	P	Positive of the photovoltai	c installation earth connected	
Lightning and	N	Without overv	oltage protection	
overvoltage	V	With AC and DC o	vervoltage protection	
protections	R	With AC and DC overvoltage p	rotection and lightning protection	
	0	-	390VAC - (UL SERIES)	
	1	-	360VAC	
	2	-	330VAC	
	3	-	300VAC	
Output voltage	4	270	OVAC	
	5	240VAC	-	
	6	-	208VAC - (UL SERIES)	
	7	-	380VAC (HEC Gen II)	
	8	-	400VAC (HEC Gen II)	
Auxiliary supply	N		ncluded	
raxillary suppry	F		ply for String Supervisor 8 (SFS08)	
	N		ncluded	
Humidiy Control	R		ing resistors	
	A	Active	Heating	
	15	-	15kV	
	20	-	20kV	
Medium Voltage	22	-	22kV	
Output	24	-	24kV	
	30	-	30kV	
	33	-	33kV	
	36	-	Under request [1]	
MPPt Configuration ^[1]	1	-	1MPPt	
	2	-	2MPPt	
		-		
	10	-	10MPPt	
Other	I	-	Left side - AC module	
3 2.101		Under	request	

EXAMPLE

CODE: FS 0100 C H 10 A N 2 N N - 2

NOTES [1] The maximum number of MPPt's depends on the number of modules implemented in each inverter with a maximum of one or two MPPt per module. This is an optional kit configured according to the MPPt number and Inverter Serie.

HE - LVT | Standards

FREESUN HE, HES, HEC

		HE-HEC SERIES
	CE conformity	LVD Directive 2006/95/CE - EMC Directive 2004/108/CE
	EMC	EN 61000-6-2,-4; EN 61000-3-4
	Safety	EN 62109-1,-2 (Certified by SGS) ; EN 62271-202, -200 [1]
	International Standards	IEC 62109-1; IEC 62109-2; IEC 62116 (Anti Islanding)
	Grid Connection	
REGULATIONS	Germany	BDEW MV Guideline
	Spain	RD 1699/2011, P.O. 12.3,
	Italy	CEI 0-16 [2]
	France	Arrêté du 23/04/08
	Romania	ANRE Interconnection Code
	United Kingdom	G59/3 ^[3]
	Israel	IEC (Israel Electrical Company) listed
	Puerto Rico	PREPA Technical Requirements
	South Africa	RSA Renewable Grid Code
	Mexico	General requirements for National Electric System connection
	Hawaii	Heco Technical requirements
	Other countries and regulations	Consult Power Electronics

FREESUN HEC-UL

	HEC-UL SERIES		
REGULATIONS	Safety	UL 1741; CSA 22.2 No.107.1-01 [4]	
	Utility Interconnect	IEEE 1547	
	Grid support (optional)	LVRT, Active & Reactive Power Control, etc.	
	Efficiency	CEC testing	

FREESUN LVT

	LVT SERIES		
REGULATIONS	CE conformity	LVD Directive 2006/95/CE; EMC Directive 2004/108/CE	
	EMC	EN 61000-6-1,-2,-3,-4; EN 61000-3-4; EN 61000-3-12	
	Safety	IEC/EN 62109-1 (Certified by TÜV); IEC 62109 -2	
	Grid Connection		
	Germany	VDE-AR-N 4105	
	Spain	RD 1699/2011, P.O. 12.3	
	Italy	CEI 0-21	
	France	UTE C-15-712-1	
	United Kingdom	G59/3	
	Israel	IEC (Israel Electrical Company) listed ; >51kW	
	Other countries and regulations	Certificate VDE 0126-1-1, Consult Power Electronics.	

FACTORY INSPECTION BY AENOR AND CSA

NOTES

[1] Applicable for medium voltage side HES series.
[2] For the entire fulfilment of regulation CEI 0-16 it is required to add the following external protection devices approved by ENEL.

For the entire falliment of regulation CEP 0-16 it is required to add the following external protection devices approved by ENEL 6.
 General Protection Device (according to DK 5600)
 Interface Protection Device (according to DK 5740)
 The customer is responsible of both the correct selection and installation of these devices.
 For the entire fulfillment of regulation G59 it is required to add external hardware that are not PE scope of supply. The client is responsible of both the correct selection and installation.

[4] On certification process.



BAUART GEPRÜFT

TYPE **APPROVED**







POWER ON SUPPORT is the concept which explains the customer oriented strategy implemented by Power Electronics since its origins more than 25 years ago. We do not simply consider ourselves an advanced power electronics manufacturer, but a service company which takes care of all our customers' needs and adapt to their requirements.

We know that each location, project and client is different, that's why Power Electronics addresses each single request by customizing modular services comprising warranty extensions, maintenance and spare parts contracts. This document explains the available service packages that aim to get the maximum yield and reliability for your facilities.



ENGINEERING SUPPPORT

Power Electronics offers pre-sales support to EPCs, developers, operators and investors, because our success is based on your satisfaction. Power Electronics customizes our products to comply with your stringent requirements, thanks to the vertical integration of our production line and our dedicated engineering department.



Power Electronics supports you during the whole documentation submission process and factory acceptance test protocols. Power Electronics helps you during all the project stages to get all the work done on time.

FREE COMMISIONING

Power Electronics includes free equipment commissioning in every proposal worldwide, covering: correct installation, correct AC, DC and data cabling, communications tests, and inverter parameters setting. Power Electronics personnel start the inverters and train the operator(s) on the basic inverter parts and relevant settings. No matter the time or the units, because we believe in a well performed job.



OPTIONAL WARRANT

COMPRENHENSIVE 5 YEAR FACTORY WARRANTY

Power Electronics offers 60 months factory warranty from the date of commissioning (Annex I). Power Electronics will repair the defective parts, if feasible, within the next 24h or 48h (depending on the country) after the client's notification without any cost to the client. The factory warranty covers Power Electronics costs for labor and materials necessary to reestablish trouble free operation. Additionally Power Electronics warranty includes free of charge:



- 24/7d Remote monitoring & customer support
- 24h/7d on-site technical service



6-10 YEAR FACTORY WARRANTY EXTENSION PACKAGES

Power Electronics offer 60 months extension factory warranty packages with a maximum of 25 years from the date of commissioning. The extension warranty will be invoiced yearly and covers the services described in the general factory warranty.



24h/7d REMOTE MONITORING & CUSTOMER SUPPORT

Power Electronics offers real time remote monitoring and assistance. Experience engineers from our HQ in Valencia will detect and aware you from premature failures or inverter underperformance. We are willing to get the maximum yield to those who trust us. This service is complimentary during warranty period.



24h/7d ON-SITE TECHNICAL SERVICE

Power Electronics does not have customer categories or preferred areas we offer an onsite service response within 24h/7d given by Power Electronics trained personnel when a remote assistance is not enough. The on-site technical assistance covers Power Electronics costs for labor and materials necessary to reestablish trouble free operation. This service is complimentary during warranty period.



MAINTENANCE CONTRACT

To extend the end of life of the inverter, Power Electronics offers a maintenance plan that includes components replacement and cleaning, firmware update and inverter inspection. Maintenance contracts are agreed and customized to the possibilities of the client and the PV plant location.



SPARE PARTS WARRANTY

Be confident over the entire PV plant life cycle, Power Electronics offers under the period agreed floating and updated spare parts stock. The scope of the spare parts warranty includes the equipment listed in Annex III, exworks conditions and a shipping time from 24h-48h that can differ depending on the location. Labor cost are not included if the warranty of the equipment is expired.



99% INVERTER TECHNICAL AVAILABILITY

Power Electronics offers 99% inverter technical availability contracts services free of charge. Our unique inverter topology, manufacturing quality controls and 24/7d on-site repair service make it possible.

If required, Power Electronics will deliver an annual report evaluating the technical availability by Power Electronics..

References

Wietzendorf - Naundorf (Germany) FREESUN HES 5MW



Great Glemham (United Kingdom) FREESUN HEC 17.6MW





Marino Pole, Blagoevgrad (Bulgary) FREESUN HEC 8MW







Kladruby (Check Republic) FREESUN HEC 3.8MW



Warranty

POWER ELECTRONICS guarantees supply against any anomaly which can be directly and exclusively attributed to design, fabrication, manufacture or material defect, thus in case those faults or defects are identified before the end of warranty, POWER ELECTRONICS undertakes to repair them in a maximum time span of 24/48h. POWER ELECTRONICS provides its clients with a 24h/365 days a year technical service. Lacking a specific agreement in particular terms, the period of the warranty is of FIVE years. In application of that warranty, POWER ELECTRONICS commits to repair or replace the faulty parts. The client must communicate to POWER ELECTRONICS immediately any obvious defect, describing its nature in detail and allowing POWER ELECTRONICS to control and correct this fault. The possible expenses caused by transport, customs, expenses, etc and those related to dismounting and assembling the corrected or substituted part, will be covered by POWER ELECTRONICS, except in those cases in which the client whishes to carry out those tasks with the previous approval by POWER ELECTRONICS, which no cost for the manufacturer.



The warranty will only be valid when the transport, storage, assembly, installation, commissioning, functioning and maintenance in the delivery have all been carried out correctly by authorized personnel and in accordance with the enclosed instructions manual. The warranty exclusively includes the repair of defects and/or exchange of faulty parts on our own products. The warranty will be void in normal cases of wear and tear, being ordinary caused by functioning or external causes, or extraordinary caused by an overcharge of work load, wrong use or external causes as can be excessive humidity, dust, corroding products, electromagnetic fields, static energy, fluctuations in the quality of the electrical supply, etc. And, does not cover defects caused by accidents, by transport, inadequate storage or conservation, and in general faults which are not attributable or are out of POWER ELECTRONICS' control.

The client does not have authorization to personally repair, or do so through a third party, nor can he send the equipment to be corrected or replaced, without the specific authorization by POWER ELECTRONICS. The warranty will be void if the client or any third parties make any intervention, modification, or repair without the previous written consent by POWER ELECTRONICS, or if they do not fulfill the immediate requirements to avoid an aggravation of the damage. The warranty will not cover in any case the damage, whether direct or not, to people or objects, and in no case will the faulty equipment include compensation or payment for lack of productivity by the client or by the final user, and this is the only warranty given to the client, substituting any previous mentioned conditions or warranty, both implicit and legal, which have not been expressly accepted by POWER ELECTRONICS. The warranty always frees POWER ELECTRONICS from having to answer to faults which occur after the mentioned period. The repair or replacement of a faulty equipment at arrival will not modify the initial date of the warranty period for the global equipment. The substituted equipment will be property of POWER ELECTRONICS.

Optional additional Warranties

In Power Electronics we believe in the quality and durability of our inverters. That is why we offer an all inclusive 5 year warranty on our equipment. We know that the inverter is the heart of the installation and it must never stop, this is why we have made our top priority to create a strong and competitive inverter and give you the best service and warranty along with it. During those 5 years you won't have to pay any technical service or advice, even when made on site, and this is the best insurance for your investment. Extended warranty packages up to 25 years are also available.



Contact



24H/7D TECHNICAL ASSISTANCE

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